

HG2A/1F/2F/3F/4F

SERIAL PRINTER ***for the HG2F/1F/3F/4F***

The serial printer is from *Seiko Instruments Inc.*

The Seiko partnumbers are:

1. DPU414-30B (Thermal Printer)
2. PW-4007-U1 (AC Adaptor)
3. SS112-025A (Printing Paper)

If you would like further information on these products or need to contact a Seiko Distributor to purchase the items, please see Seiko's website:

<http://www.seikoprinters.com/html/productbest.htm>

****Herewith are the setting details which are done in the printer.**

Dip SW-1

- | | |
|----------|----------------------------|
| 1. (OFF) | : Input = Serial |
| 2. (ON) | : Printing Speed = High |
| 3. (ON) | : Auto Loading = ON |
| 4. (OFF) | : Auto LF = OFF |
| 5. (ON) | : Setting Command = Enable |
| 6. (OFF) | : Printing |
| 7. (ON) | : Density |
| 8. (ON) | : = 100% |

Dip SW-2

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|----------|-----------------------------|
| 1. (ON) | : Printing Columns = 40 |
| 2. (ON) | : User Font Back-up = ON |
| 3. (ON) | : Character Select = Normal |
| 4. (ON) | : Zero = Normal |
| 5. (ON) | : International |
| 6. (ON) | : Character |
| 7. (ON) | : Set |
| 8. (OFF) | : U.S.A |

DipSW-3

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|---------|------------------------|
| 1. (ON) | : Data Length = 8 bits |
|---------|------------------------|

- 2. (OFF) : Parity Setting = Yes
- 3. (OFF) : Parity Condition = Even
- 4. (OFF) : Busy Control = XON/XOFF
- 5. (OFF) : Buad
- 6. (ON) : Rate
- 7. (ON) : Select
- 8. (OFF) : = 19200 (for other baud rate, check the manual to get the appropriate settings)

IMPORTANT NOTE:

Make sure the communication settings in the maintenance port of the HG2A/2C is the same as the printer settings.

Baud = 19200, Data bits = 8, Stop Bit = 1 or 2 , Parity = Even, Control Mode/LF = Xcontrol/cr+lf

The wiring diagram for HG2F TO SERIAL PRINTER.

Cable part# is: HG9Z-2C11A

