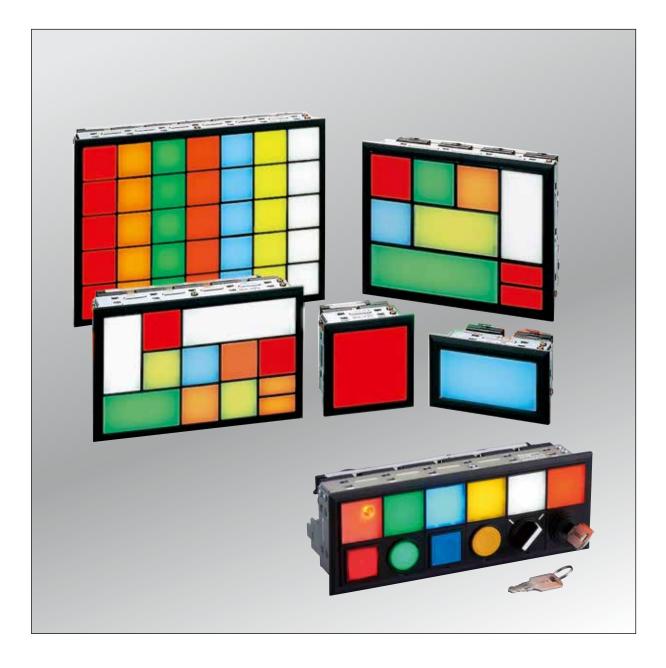


SLC Series Combination Display Units



IDEC CORPORATION

SLC30/40 Series Combination Display Lights Selection Guide

Series Model		SLC Series Combination Display Lig	hts									
Model		SLC30										
		SLC30										
Shape	An example of 15-window combin Spot illumination is available with Type F only.	hation)										
	Type F Type F (Basic Size) (spot illumination) T	ÿpe C Type H (full) Type L Type H2 (2-way split)	Type V Type G									
Light Source	LED Unit	LED lamp (LFTD) (SX6S/8 base)	Incandescent Lamp (LS) (BA9S/13 base, 1W)									
No. of Units	Basic (Type F) 1 for 1 window	Half Size (Type C) 1 for 1 window	Basic (Type F) 1 for 1 window									
	F, H, L, V, G	C only	F, H, L, V, G									
Illumination Face Size	Ege F C L	H G	Type F (30×30 mm) Type H (30×60 mm) Type L (30×90 mm) Type V (60×30 mm) Type G (60×60 mm) Type C (15×30 mm) (split-window)									
Illumination Color	A (amber), G (green), PW (pure white) *, R (red), S (blue), W (white), Y (yellow), Red (R)/G (green) * PW is available with Type F only	A (amber), G (green), PW (pure white), R (red), S (blue), W (white), Y (yellow)	A (amber), G (green), R (red), S (blue), W (white), Y (yellow)									
Rated Voltage	6, 12, 24V AC/DC (full voltage) 100/110, 200/220V AC (transformer) 110V DC (DC-DC converter) 100/110V AC/DC (resistor)	6, 12, 24V AC/DC (full voltage)	6, 12, 24V AC/DC (full voltage) 100/110, 200/220V AC (transformer) 100/110V AC/DC (resistor)									
Lens Frame Color & Frame Cover Color	Black (Munsell N1.5 equivalent)											
Terminal Screw	M3.5 Incandescent resistor: M4 nut 2-color illumination, Type C, Chec	k terminal: M3										
Full Voltage	1 to 200 (Type F equivalent)	1 to 50 (Type F equivalent)	1 to 200 (Type F equivalent)									
No. of Transformer/Resi		_	1 to 50 (Type F equivalent)									
Flasher/DC-DC Converter		1 to 75 (Type F equivalent)										
Degree of Protection	IP40 (IEC 60529)											
Remarks	 Jumper available 2-color alternate, check termina 	al, flasher (LED illuminated only)										
Approvals Page	UL, c-UL, DEMKO, CE (Note)	UL, c-UL, DEMKO, CE (Note) - 5										

Note: Except for DC-DC converter and resistor



SLC30/40 Series Combination Display Lights Selection Guide

			nation Display Lights C40				
	An example of 12-window of Spot illumination is availabl with Type F only.	combination					
	Type F (Basic Size)	Type F (spot illumination) Type C Ty	ре Н Туре L Туре V	Туре G			
	LED Unit	LED lamp (LSTD) (BA9S/13 base)	Incandescent Lamp (LE) (E12/15 base, 2W)	Incandescent Lamp (LS) (BA9S/13 base, 1W)			
	Basic (Type F) 1 for 1 window	Half Size (Type C) 1 for 1 window	Basic (Type F) 1 for 1 window	Basic (Type F) 2 for 1 window			
	F, H, L, V, G	C only	F, H, L, V, G	F only			
	A (ambar) C (graan)	F H	G Type F (40 × 400 Type H (40 × 80 Type L (40 × 120 Type V (80 × 400 Type G (80 × 80 Type C (20 × 40)	mm))mm) nm)			
	A (amber), G (green), PW (pure white) *, R (red), S (blue), W (white), Y (yellow), Red (R)/G (green) * PW is available with Type F only	A (amber), G (green), PW (pure white), R (red), S (blue), W (white), Y (yellow)	A (amber), G (green), R (red), S (blue), W (white), Y (yellow)			
	12, 24V AC/DC (full voltage) 100/110, 200/220V AC (transformer) 110V DC (DC-DC converter) 100/110V AC/DC (resistor)	6, 12, 24V AC/DC (full voltage)	6, 12, 18, 24V AC/DC (full voltage) 100/110, 200/220V AC (transformer) 100/110V AC/DC (resistor)				
l	Black (Munsell N1.5 equivalent)						
	M3.5 Incandescent resistor: M4 nut 2-color illumination, Type C, Chec] k terminal: M3					
	1 to 126 (Type F equivalent)	1 to 105 (Type F equivalent)	1 to 105 (Type F equivalent)	1 to 105 (Type F equivalent)			
	- 1 to 60 (Type F equivalent)	_	1 to 50 (Type F equivalent)				
	IP40 (IEC 60529)						
	Extensive windows are easy to Jumper available	recognize at high places. Iluminated only), check terminal, 🚺	al-lamp (incandescent lamp only)				
	UL, c-UL, DEMKO, CE (Note)		_				
			15				

Note: Except DC-DC converter, resistor



SLC30/40 Series Combination Display Lights Selection Guide

Series		Combination Display with Control Units							
Model		SLC30 Series (SLC30 + SLC-LW)							
Shape									
No. of Windo	ows	Combination display lights: 29 maximum Control units: 10 maximum (the bottom row only) Total 30 maximum							
Combinatior	n Display Lights	 SLC30 series LED one-color (window 30 × 30mm) Illumination color: A (amber), G (green), PW (pure white), R (red), S (blue), W (white), Y (yellow) 							
	Ratings	Rated voltage: 24V AC/DC Operating voltage: 24V AC/DC ±10%							
Control Unit		 Pushbutton (square, round with square bezel, momentary) Illuminated pushbutton (square, round with square bezel, momentary) Selector switch (2, 3 positions, round with square bezel) Key selector switch (2, 3 positions, round with square bezel) 							
	Contact Ratings (Resistive Load)	 Rated insulation voltage: 250V AC/DC Rated current: 3A/gold, 5A/silver Gold contact: 125V AC/0.1A, 30V DC/0.1A Silver contact: 125V AC/3A, 250V AC/2A, 30V DC/2A, 125V DC/0.4A 							
Lens Frame Cover Color	Color & Frame	Black (Munsell N1.5 equivalent)							
Degree of P	rotection	IP40 (IEC 60529)							
Page		40							

<IP65 Degree of Protection Pilot Lights>

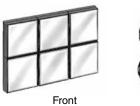
The following control square flush pilot lights can be mounted collectively to design a panel similar to combination display lights.

SLC30 series equivalent HW2P-1

-
F

Flange size	□30
Mounting hole	ø22
Degree of protection	IP65 (IEC 60529)

Collective Mounting Example (HN2P)





Back



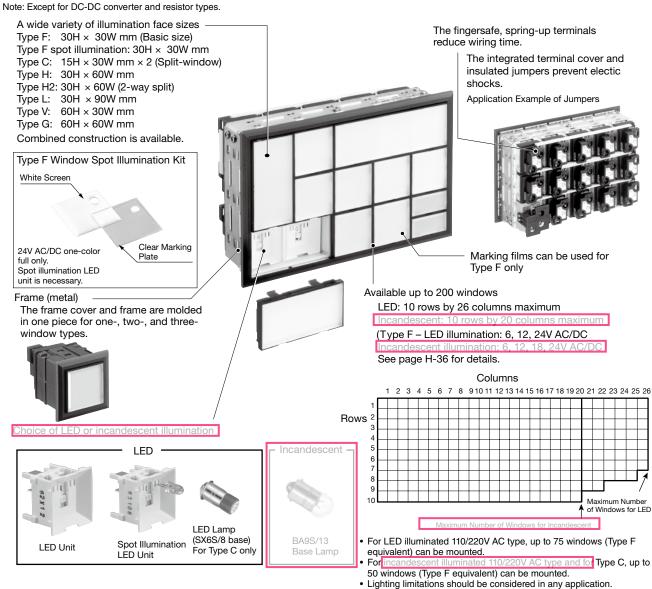
An Example of 15-window size

Highly bright "Super LED" unit improves visibility and safety.

- Eight types of illumination faces to choose from. Compact combination display lights.
- Super bright Super LED.
- The fingersafe spring-up terminals reduce wiring time and prevent electrical shocks.
- The insulated jumper, when used on fingersafe spring-up terminals, eliminates the need of terminal cover.
- Legends can be engraved on the attached marking plate. One or two thin marking sheets (not attached) can also be installed (Type F only).
- Spot illumination available for easy recognition in bright environment (Type F only)
- UL and c-UL recognized, EN compliant.

Applicable Standards	Mark	File No. or Organization	
UL508 CSA C22.2 No.14	c AL us	UL/c-UL Recognized File No. E68961	
EN60947-1		TÜV SÜD	
EN60947-5-1 (Note)	CE	EU Low Voltage Directive	

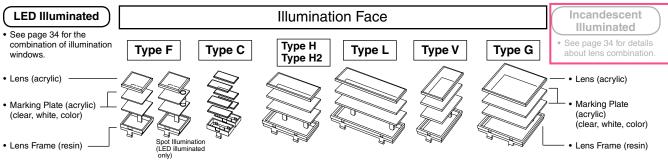
Spot illumination is available with type F only.



Lighting limitations should be considered in any application For details see page 32.



Configuration



Type F, H, H2, L, V, G

Display Color Type	Light Source	Marking Plate/ Color Screen (one each) (Note 3)	Lens	ON Color (Color Code)						
Standard	LED Unit	clear / white		amber (A), blue (S), green (G), pure white (PW) (Note 1), red (R), white (W), yellow (Y), red/green 2-color alternate (RG) (Note 2)						
(using clear lens)	Incandescent	color / white	Clear	amber (A), blue (S), green (G), red (R), yellow (Y),						
10110)	Lamp	clear / white	Lens	/hite (W)						
Color Screen	LED Unit	color / white			Same as ON color					
Creviliana	LED Unit	black (Note 4) /	Gray	Lens: Legend amber (SA), blue (SS), green (SG), pure white (SPW) (Note 1), red (SR), white (SW), yellow (SY)	Creek					
Gray Lens		clear Le		gray Color white (SW)	Gray					

Note 1: Pure white (PW) is available with Type F only.

Note 2: Specialiumination is not available with red/green 2-color alternate (RG). Note 3: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary. Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens.

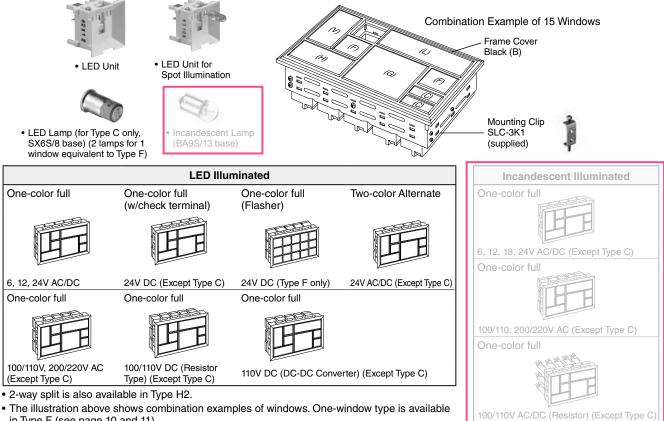
Note 4: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.

Type C (split-window)

Display Color Type	Light Source	Marking Plate/ Color Screens (one each)(Note 1)	Lens		ON Color (Color Code)					
Standard					nber (A), blue (S), green (G), red (R), yellow (Y),					
(using clear lens)			Lens	pure w	pure white (PW), white (W)					
Gray Lens	LED Lamp black (Note 2) / color		Gray	Lens:	Legend	amber (SA), blue (SS), green (SG), red (SR), yellow (SY),	Gray			
Giay Lens		black (Note 2) / Lens		gray	Color	pure white (SPW), white (SW)				

Note 1: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary. Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens.

Note 2: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.



• The illustration above shows combination examples of windows. One-window type is available in Type F (see page 10 and 11).



Specifications LED Illuminated

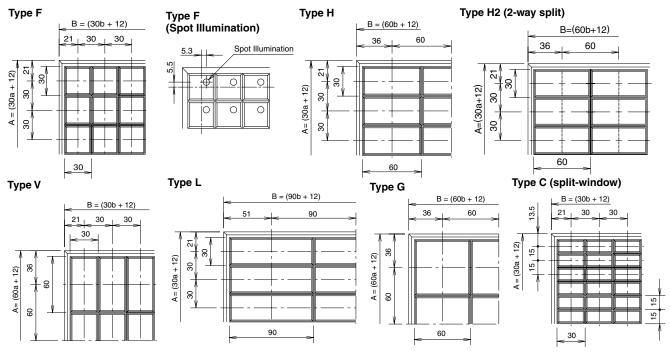
	Illuminate	a											
	Source			E 111/1	LE	ED Unit		DC-DC	_		LED Lamp		
nput				Full Voltage			Transformer	Converter	Resistor	Full Voltage			
llumir		One-color	One-color w/check termir	nal (Note 1)	Two-color Alternate	Flasher		One-color			One-color × 2 t-window (Typ		
-inger Termir	rsafe Spring-up nal	Provided (except for chec	k terminal)	(Note 2)	Provided		Provided	1				
	Voltage 0/60Hz)	6V AC/DC ±5%	12V AC/DC ±10%	24V AC/DC ±10%	24V AC/DC ±10%	24V DC ±10%	100/110V AC ±10% 200/220V AC ±10%		100/110V AC/DC ±10%	6V AC/DC ±10%	12V AC/DC ±10%	24V AC/D ±10%	
/laxim Draw	num Current (VA)		Same as inte	rnal LED Unit		0.5W + internal LED	1.7	1.4	1.5	San	ne as internal	LED	
Illumination Color Amber, green, red, white, green, pure white, red green, and Alternate Amber, blue, green, pure white, red, white, yellow pu								pu	mber, blue, green, ure white (Note 8), red, white, yellow				
Stand			1	UL, c-UL list	ed, EN complia	int					_		
R	ated Voltage	6V AC/DC	12V AC/DC	24V AC/DC	24V DC		24V A			6V AC/DC	12V AC/DC	24V AC/DC	
ap	Amber, red	12 mA	12 mA	12 mA (Note 6)	Red: 12 mA		12 mA (. ,		7 mA	8 mA	8 mA	
Unit/Lamp	White Blue, green,	21 mA	12 mA	12 mA (Note 6)	Green: 11 mA		12 mA (. ,		(Note 7)	(Note 7)	(Note 7)	
- C	pure white, yellow	12 mA	12 mA	11 mA (Note 6)			11 mA (,					
	umination Color code)	Amber (A), blu white (PW), v	ue (S), green (G white (W), yellow), red (R), pure v (Y) (Note 5)	Red (R)/ green (G)		Amber (A), blue white (PW), red (F	e (S), green (G) R), white (W), y	, ellow (Y)		(A), blue (S), gr e (PW), red (R)		
i - I - i Bi	ase			A		in unit type			500/ - f th - initial		SX6S/8		
	ED Life (reference) art No.				000 hours (whe SLDN-32MW-RG	n used on con	nplete DC, luminar		ou% of the initial	,,			
	o. of Units	SLDN-36M-*	SLDN-31M-*		LED unit per w	indow of basic	SLDN- C Type F	-3∠IVI-*		LFTD-6* 1 LED lan	LFTD-1*	LFTD-2* indow type	
	ng Period				2.111 por W	0.5 ±0.2 sec				. 220 idii			
	,					101 I I		(500) (D O					
	tion Resistance					1	ve and dead parts 2500V AC (1 minut	· · · · · · · · · · · · · · · · · · ·	ger) 2000V AC	200	0V AC (1 mir	nute)	
	tric Strength	2000V AC	(1 minute) bet	ween live and	dead parts	betv	veen live and dead	d parts	(1 minute)		between live and dead parts		
Opera Tempe	iting erature (Note 4)		-20 to	+40°C		-10 to +40°C	-20 to +40°C	-10 to +40°C	-20 to +40°C		-20 to +40°C	>	
Storag	ge Temperature					-25	to +60°C (no freez	zing)					
nca	Illumination	numinate	a		One-colo				er One-color Resistor				
Rated	Voltage (AC: 50/60	Hz) 6\	/ AC/DC	12V AC	Full Voltag	18V AC/DC	24V A	C/DC 1	Transform 00/110, 200/220V A		100/110V		
	nation Color	/					blue, green, red, v						
	Rated Voltage Operating Volta		/·1W lamp 5 to 6V	18V-1W 12 to 1		24V-1W lamp 18 to 24V		W lamp	6.3V-1W la 5 to 6V	mp	18V-1W lamp 12 to 18V		
Built-ir		iye :	5 10 6 V	12 10 1	0 V	10 l0 24 V	BA9S/13	300	51067	12 to 18V			
Lamp					Approx. 1,00	0 hours minim	ium (mean value w	vhen used on t	he rated voltage)				
	Part No.		LS-6	LS-8	3	LS-2	LS	8-3	LS-6	LS-8			
	No. of Lamps						p per window of ba	21					
	tion Voltage			2000V AC (1 n	100 ninute) betweer		l live and dead par d parts		2500V AC (1 m		2000V AC (
	ting Temperature						20 to +40°C (no fre		etween live and o	icau paris Di	etween live ar	ia aeau part	
	ge Temperature						25 to +60°C (no fre	0.					
	ting Humidity					45 to	85% RH (no cond						
	al cover is availat			nated types (se	ee page 26), ex	cept for the rea	sistor type.						
_ED	Incandesc	ent Illum	inated										
	Illumination Fa	ice	Type F (Note (Basic)		Type C Split-window)		H / Type H2 Note 3)	Type L		Гуре V	Ty	rpe G	
	Window (H × W))	(Basic) 30 × 30		15 × 30	`	0 × 60	30 × 90	6	60 × 30	60	× 60	
, Duit	Illumination Fac	e (H × W)	28 × 28		13 × 28		8 × 58	28 × 88		58 × 28		× 58	
Illumination Unit Size (mm)	White color scree clear marking pla		27 × 27 ×	1.0	12 × 27 × 1.0	27 × 57 :	× 1.0 (Note 2)	27 × 87 × 1	0 57	× 27 × 1.0	57 ×	57 × 1.0	
ninat ize (color screen (H >						. ,					-	
S	Marking Film Engraving Area		Applicabl		10 - 25		— —						
	(white, transparent,		25 × 25		10 × 25	2	5 × 55	25 × 85		55 × 25 55 × 55			
Materi Scree	ial of Marking Pla n	te & Color					Acrylic	•					
		Cover Color											
							Black (Munsell N1.	. ,					
Conne	ection Wire					Solid	wire: \emptyset 1.6 × 2, Str	anded 2 mm ² :					
Conne Termir	ection Wire nal Screw				M	Solid	wire: ø1.6 × 2, Str andescent resistor	anded 2 mm ² : M4 nut, Chec					
Conne Termir Degre	ection Wire nal Screw e of Protection				M	Solid	wire: ø1.6 × 2, Str andescent resistor IP40 (IEC 6	anded 2 mm ² : M4 nut, Chec					
onne ermir egre olluti	ection Wire nal Screw	ure white illum	ination, and sp	ot illumination		Solid 3.5 screw, Inca	wire: ø1.6 × 2, Str andescent resistor IP40 (IEC 6 3	anded 2 mm ² : M4 nut, Chec					

Note 1: Flasher type, pure white illumination, and spot illumination types are available in Type F only. Note 2: Spot illumination uses designated clear plate and color screen. Note 3: 2-way split type (Type H2) can use 2-way split color screen only.



Dimensions

[Front View] a: No. of Rows b: No. of Columns



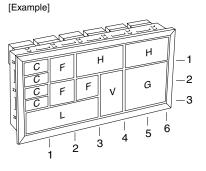
All dimensions in mm.

Type F Dimensions & No. of Windows (Type C, H, L, V, and G can be converted into Type F.)

			-							71	,		<i>, ,</i>									<u>, eq</u>	<u> </u>						
	Colu	umns	b	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
_	Dime	nsions	в	42	72	102	132	162	192	222	252	282	312	342	372	402	432	462	492	522	552	582	612	642	672	702	732	762	792
Rows		Panel Cut-out	(D)	(05)	(05)	(05)	(105)	(155)	(105)	(015)	(0.45)	(075)	(205)	(005)	(005)	(205)	(405)	(455)	(405)	(515)	(5.45)	(575)	(005)	(005)	(005)	(005)	(705)	(755)	(705)
а	Α	(C)	\searrow	(35)	(65)	(95)	(125)	(155)	(185)	(215)	(245)	(275)	(305)	(335)	(305)	(395)	(425)	(455)	(485)	(515)	(545)	(575)	(605)	(635)	(665)	(695)	(725)	(755)	(785)
01	42	(35))	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
02	72	(65))	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52
03	102	(95))	3	6	9	12	15	18	21	24	27	30	33	36	39	42	45	48	51	54	57	60	63	66	69	72	75	78
04	132	(125	i)	4	8	12	16	20	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96	100	104
05	162	(155	i)	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130
06	192	(185	i)	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	126	132	138	144	150	156
07	222	(215	i)	7	14	21	28	35	42	49	56	63	70	77	84	91	98	105	112	119	126	133	140	147	154	161	168	175	182
08	252	(245	i)	8	16	24	32	40	48	56	64	72	80	88	96	104	112	120	128	136	144	152	160	168	176	184	192	200	—
09	282	(275	i)	9	18	27	36	45	54	63	72	81	90	99	108	117	126	135	144	153	162	171	180	189	198	_	_	_	_
10	312	(305	i)	10	20	30	40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190	200	—	_	_	_	-	_

How to Read the Table

- The number of windows equals rows multiplied by columns. For example, for 5 rows by 7 columns, the number of windows is 35, external dimensions are 162mm high by 22mm wide, and panel cut-out is 155mm high by 215mm wide.
- 2. External dimensions are represented by A for rows and B for columns in boldface.
- 3. Panel cut-out dimensions are shown in (), for height (C) and width (D). Panel cut-out tolerance is +1.0 to -0 mm (for one window: +0.6 to -0.4mm).
 - tolerance is +1.0 to -0 mm (for one window: +0.6 to -0.4mm).



- 4. Total number of windows, dimensions, panel cut-out
 ① For Type C, H, L, V, and G, convert the numbers of rows and columns into Type F (basic size) equivalents.
 - Type C Type F equivalent: 2 split-windows consist of one window.
 - Type H Type F equivalent: 2 windows
 Height: 1 row
 Width: 2 columns
 - Type V Type F equivalent: 2 windows. Height: 2 rows Width: 1 column
- The combination example at left consists of 3 rows by 6 columns.
 The above table shows: No. of windows: 18
 - Dimensions: 102H × 192W mm
 - Panel cut-out: 95H × 185W mm

- Panel Cut-out (SLC30)

Determine the panel thickness in consideration of the weight of display lights and wires (see page 26).

- Type L Type F equivalent: 3 windows
 Height: 1 row
 Width: 3 columns
- Type G Type F equivalent: 4 windows
 - Height: 2 rows Width: 2 columns

IDEC

Dimensions

LED Illuminated [Side & Rear Views]

Type F (Type H, L, V, and G are the same in side and rear views as Type F.)

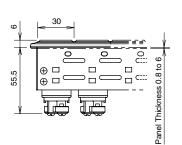
4

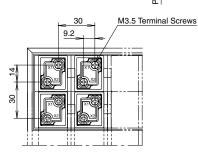
8

w/Check Terminal

Two-color Alternate

- Full Voltage
- 6, 12, 24V AC/DC
- One-color full
- Spot Illumination 24V AC/DC





- Full Voltage
- One-color full w/Check Terminal 24V DC
- Two-color alternate 24V AC/DC
- For applicable terminal cover, see page 26. 30 0 2 Panel Thickness 0.8 to 6 ⊕ □ ⊃ <mark>_</mark> 59.5 ⊕ □ $\overline{}$ $\overline{}$ þ M3 Check Terminal 30 6.2 M3.5 Terminal Screws

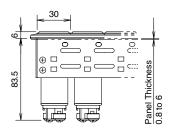
2

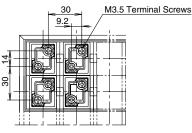
Terminal X1 is a positive pole; Terminal X2 and

Red (R) illumination: X1 positive, C negative Green (G) illumination: X1 positive, X2 negative

C (check terminal) are negative poles.

- Full Voltage
- One-color full
- Flasher Type (Type F only)For applicable terminal cover, see page 26.





Terminals X1 and X2 are positive and negative poles, respectively.

Type C (split-window)

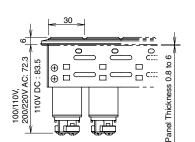
• One-color full, 2 × LED lamps,

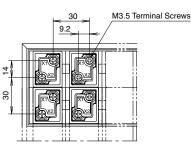
Full Voltage6, 12, 24V AC/DC

Split-window type

30

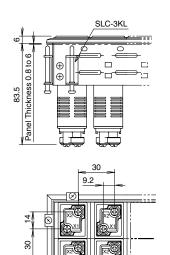
- Transformer
- One-color full • 100/110, 200/220V AC/DC
- 110VDC (DC-DC Converter)

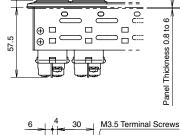


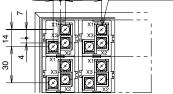


 On LED illuminated DC-DC Converter type units, Terminals X1 and X2 are positive and negative poles, respectively.

- Resistor One-color full
- 100/110V AC/DC







• Terminal X1 is COM terminal.

For applicable terminal cover, see page 26.

All dimensions in mm.

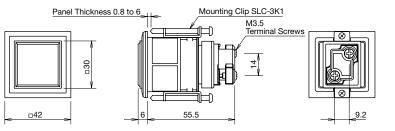
Panel Thickness 0.8 to 6



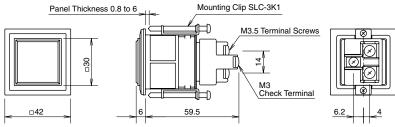
M3.5 Terminal Screws

Dimensions

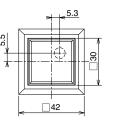
LED Illuminated [One-window, Type F only] Full Voltage 6, 12, 24V AC/DC, One-color Full



Full Voltage w/Check Terminal 24V DC / Two-color Alternate 24V AC/DC



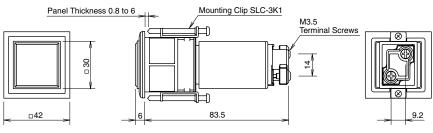
Spot Illumination



Panel Cut-out $35_{-0.4}^{+0.6}$ 35 ^{+0.6}

- w/Check Terminal Type Terminal X1 is a positive pole; Terminals X2 and C (check terminal) are negative poles.
- Two-color Alternate Type
- Red (R) illumination: X1 positive, C negative Green (G) illumination: X1 positive, X2 negative
- See page 26 for terminal covers.

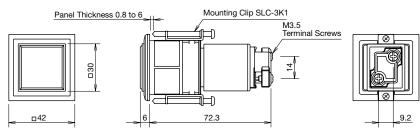
Flasher 24V DC



• On LED illuminated flasher type, Terminals X1 and X2 are positive and negative poles, respectively.

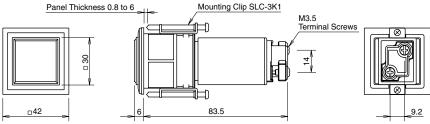
· See page 26 for terminal covers.

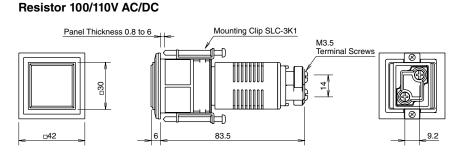
Transformer 100/110, 200/220V AC



• On LED illuminated DC-DC converter type, Terminals X1 and X2 are positive and negative poles, respectively.

DC-DC Converter 110V DC Panel Thickness 0.8 to 6





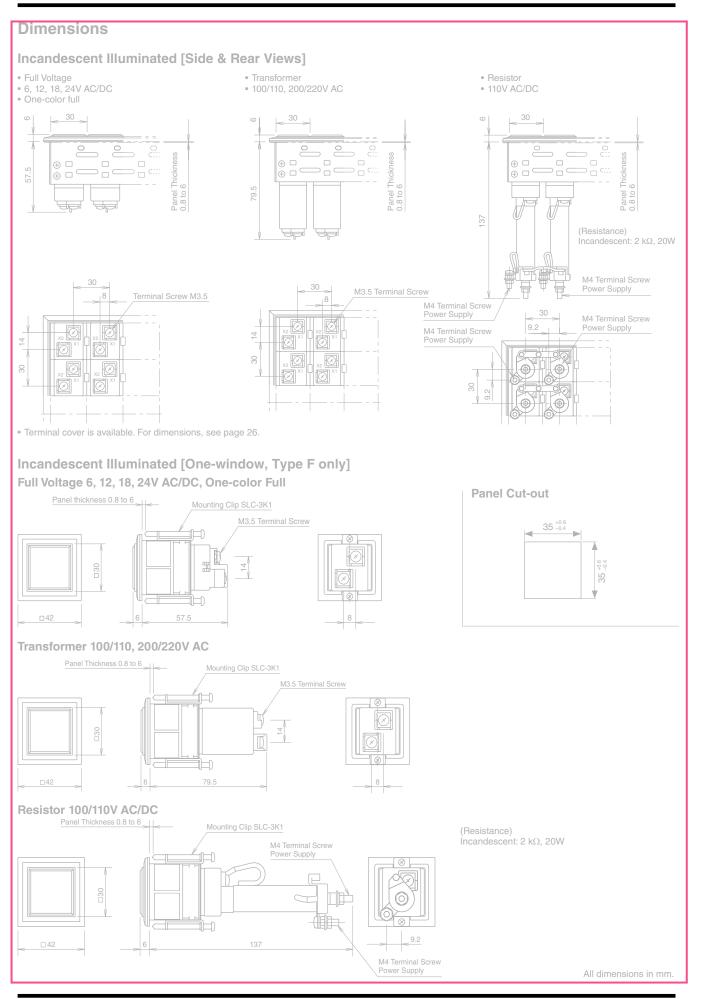
(Resistance) LED illuminated type: 7.2 kΩ, 4W

All dimensions in mm.



Incandescent: discontinued on January 31, 2016

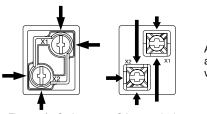
SLC30 Series Combination Display Lights





Terminal Connection (LED Illuminated)

• For one-color full LED Illuminated with check terminal, DC-DC converter, and resistor, Terminals X1 and X2 are positive and negative poles, respectively.

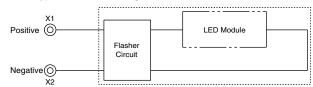


Arrows indicate access directions for wiring terminals.

Fingersafe, Spring-up Terminal

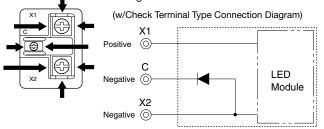
Other terminals

(Flasher Type Connection Diagram)

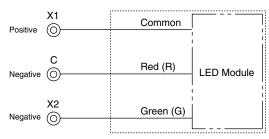


• For w/check terminal and two-color alternate units, terminal X1 is a positive pole; Terminals X2 and C (check terminal) are negative poles.

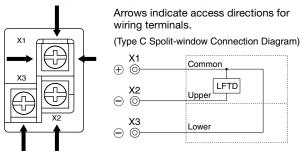
Arrows indicate access directions for wiring terminals.



• Connection for two-color alternate is as follows. Red (R) — Terminal X1: positive, Terminal C: negative Green (G) — Terminal X1: positive, Terminal X2: negative (Two-color alternate Type Connection Diagram)



• For the LED illuminated split-window (Type C), Terminal X1 (+) is a common terminal. Terminal X2 is a negative pole of upper illumination and Terminal X3 is a negative pole of lower illumination. (AC/DC, except for LFTD-5*)



Terminal Connection Using Jumpers

• For terminal connection of types F, H, L, V, and G (except Type C), jumpers can be used as shown below.

SLC30 Series

		Terminal X1	Terminal X2	Terminal C
LED Illuminated	Fingersafe, Spring-up Terminal (Note 1)	SLCN-JP34 SLCN-JP35	SLCN-JP34 SLCN-JP35	_
(Note 2)	Others	SLC-JP30	SLC-JP33	SLC-JP32
Incandesce	nt Illuminated	SLC-JP30	SLC-JP33	SLC-JP32

Note 1: fingersafe, spring-up terminals are used in one-color full illuminated type (6, 12, 24V AC/DC, 100/110, 200/220V AC, 110V DC). Note 2: No jumper is used on resistor type.

• For Type C, jumpers can be used on Terminal X1 only as shown below.

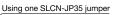
Direction	When using Type C only When using Type C and Two-color alternate						
Vertical	SLC-JP33						
Horizontal	SLC-JP30						

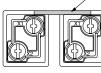
Note: Jumpers cannot be used when using both Type C and fingersafe spring-up terminals.

[Examples of Using Jumpers]

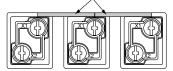
LED Illuminated (Fingersafe Spring-up Terminal)

When connecting two windows





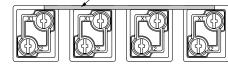
When connecting three windows

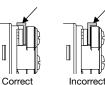


When connecting four windows

Using one SLCN-JP34 jumper

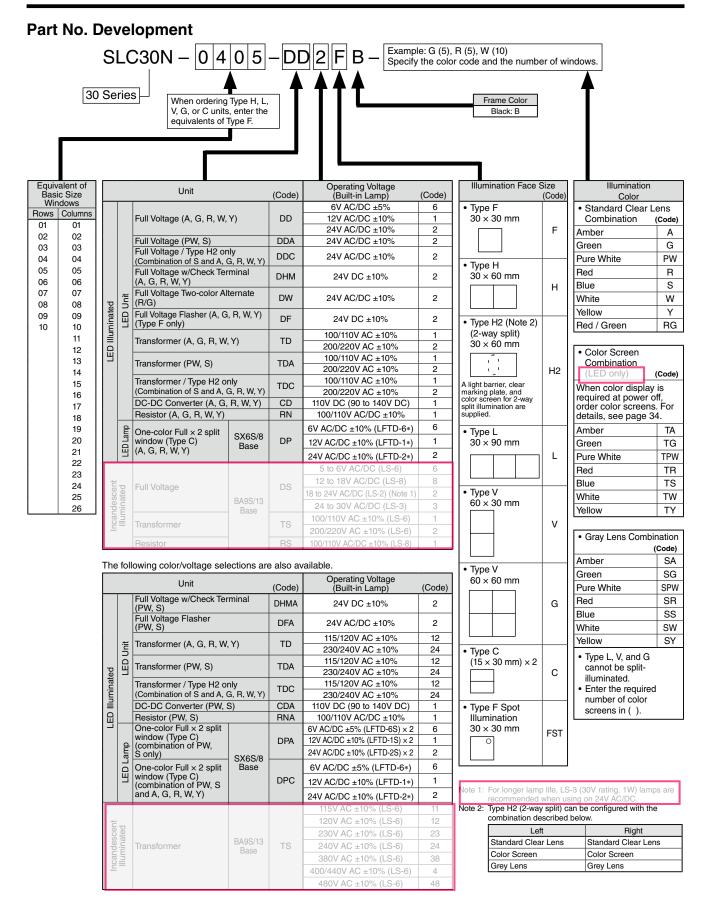
Using two SLCN-JP35 jumpers





Jumpers (SLCN-JP34/35) have an orientation. Ensure that jumpers are installed correctly.







SLC30 Series Combination Display Lights Ordering Information [Conversion Rate] When ordering SLC Series Combination Display Lights, use the • Type H (horizontal) specification sheet provided on page 39. Type F equivalent: 2 windows Row (1), Column (2) **Designation Procedure** 1. Part No.: Refer to Part No. Development Configuration on page Type L (horizontal) 13. Type F equivalent: 3 windows 2. Quantity: Enter the required number of identical assemblies. Row (1), Column (3) Counting of Windows • Type V (vertical) Count the number of windows in the equivalent of Type F (basic size) Type F equivalent: 2 windows Leaf Spring (for one-window type only) Row (2), Column (1) Leaf spring for temporary fastening is not attached, and can be Type G (large) supplied free of charge upon request when ordering (Part No. Type F equivalent: 4 windows SLD44KVP). Row (2), Column (2) Type C (split-window) Type F equivalent: 1 window \square Row (1), Column (1) [Designation Examples] SLC30 Series When more than one color is required for LED. When a particular arrangeme color screen is required. (Ex. 1) LED illuminated units when arrangement of color in one color. Type F, 20 windows SLC30N-04 05 F G(5), R(5), S(5), Y(5) — R (20) No entry is required in designations. Columns Color screen: Type F, 20 windows Specify each color code on the Color screen: Type F, 20 windows R (20) = 20 specification sheet G(5) + R(5) + S(5) + Y(5) + = 20 When color screen is required, specify the color screen code. Rows RRRRR Ex. ∓ <u>*</u> GGGGG Color Code 2 YYYYY - Color Screen Code 3 SLC30 Series (Ex. 2) AAAAA Type H, 9 windows (Type F equivalent: 3 rows by 6 columns) 5 SLC30N-03 06 G(3), R(3), Y(3) - R (9) H No entry is required in designations. Color screen: Type H, 9 windows Specify each color code on the specification sheet. Columns Color screen: Type H, 9 windows R (9) = 9 G(3) + R(3) + Y(3) = 9When color screen is Rows required, specify the color screen code. R 1 Ex. T R Color Code 2 R Color Screen Code 3 4 SLC30 Series (Type F, 12 windows) (Ex. 3) When ordering a combination of units with different operating voltages, specify Part No. as follows. Type F, 12 windows, Full voltage type 24V AC/DC 100/110V AC 8 Transformer Type 4 SLC30N-0304-DD 2 FB(8) + TD 1 FB(4) - W (12) Specify the position of the units and each voltage on the specification sheet (Ex. 4) When ordering a combination of units with different illumination colors, specify Part No. as follows. Example: Full voltage LED illuminated 24V AC/DC, Red (6), Pure White (2) Specify the position of the units and each color code on the SLC30N-0204-DD2FB(6) + DDA2FB(2) - R(6)PW(2) specification sheet. Pure White Red Designation Red: 6, Pure White: 2 When ordering a combination of units with different illumination colors for four windows of type C, (Ex. 5) specify Part No. as follows. Specify the position of

Color Code

234 5 6

+

2 3 4 5 6 7

> А Α

Υ Y

G G

+ + +

+

1 2 3 PWRRR

2

PW R R R

Color Code

3 5

+ + +

1 2

- A PW

PW

1

2

the units and each

specification sheet

color code on the

+

+

+

+

+

+

+

DD2

TD1

+ +

Example: Full voltage LED illuminated 24V AC/DC SLC30N-0202-DPA2CB(1) DPC2CB(3) - R(1)G(1)A(1)S(1)PW(4) Blue, Pure white

Designation Red, green, amber, pure white Red: 1, green: 1, blue 1, amber 1, pure white 4

IDEC

Highly bright "Super LED" unit improves visibility and safety.

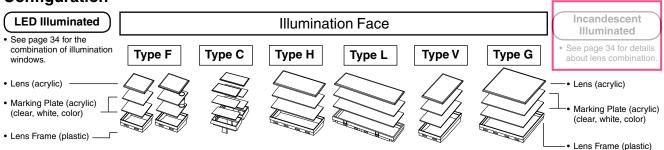
• Eight types of illumination faces in 40mm size. An Example of 12-window size · Extensible window ensures high visibility when installed at high places (except C, L, G). Spot illumination is • Super bright Super LED. available with type F only. The fingersafe spring-up terminals save wiring time and prevent electrical shocks. · The insulated jumper, when used on fingersafe spring-up terminals, eliminates the need of terminal cover. · Legends can be engraved on the attached marking plate. One or two thin marking sheets (not attached) can also be installed (Type F only). Spot illumination available for easy recognition in bright environment (Type F only). • UL and c-UL recognized, EN compliant (EN60947-5-1). Applicable File No. or Mark Standards Organization UL508 UL/c-UL Recognized CSA C22.2 No.14 File No. E68961 TÜV SÜD Type F Туре С Туре Н Type L Type V Type G Type F FN60947-1 (spot illumination EN60947-5-1 EU Low Voltage (Note) Directive Note: Except for DC-DC converter and resistor types. Extensible windows A wide variety of illumination face sizes The Fingersafe Spring-up terminals Type F: 40H × 40W mm (Basic size) reduce wiring time. The integrated terminal cover and Easy to recognize at high Type F spot illumination: 40H × 40W mm places (except Type C, L, insulated jumpers prevent electic Type C: 20H × 40W mm × 2 (Split-window type) and G) shocks. Type H: 40H × 80W mm Application Example of Jumpers Type L: 40H × 120W mm Type V: 80H × 40W mm Type G: 80H × 80W mm Combined construction is availble.

Type F Window Spot Illumination Kit White Screer Clear 24V AC/DC one-color Marking full only. Plate Spot illumination LED unit is necessary. Split-window reduces installation Frame (metal) space. The frame cover and frame are integrated and molded of resin for Type F. Available up to 126 windows one-window type. LED: 7 rows by 24 columns LED illumination: 24V AC/DC See page H-36 for details. Columns 19 20 21 Rows Choice of LED or incandescent illumination LED Maximum Number of indows Maximum Number of Windows for Incandescen • For LED illuminated 110/220V AC type, up to 60 windows (Type F equivalent) can be mounted. LED Lamp Base Lamp Spot Illumination (BA9S/13 base) LED Unit For Type C ent) can be mounted. For Type C, up to 105 windows (Type F LĖD Unit For Type C only equivalent) can be mounted.

Lighting limitations should be considered in any applications.
 For details, see page 32.



Configuration



Type F, H, L, V, G

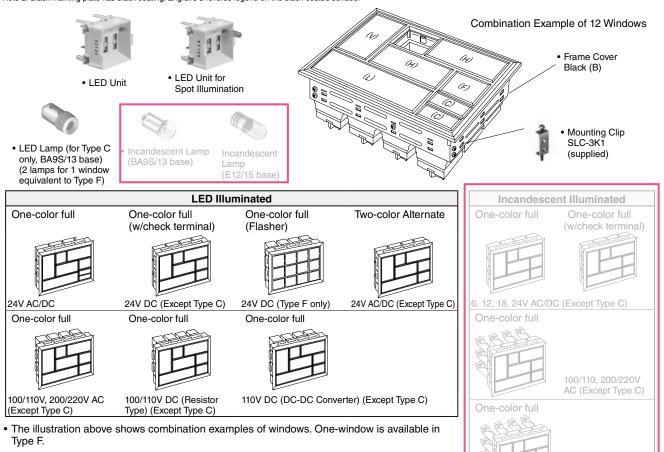
Display Color Type	Light Source	Marking Plate/Color Screen (one each) (Note 1) (Note 3)	Lens		ON Color (Color Code)					
Standard	LED Unit	clear / white			er (A), blue (S), green (G), pure white (PW) (Note 1), red (R), white (W), yellow (Y), green 2-color alternate (RG) (Note 2)					
(using clear lens)	Incandescent	color / white	Clear	amber (A), blue (S), green (G), red (R), yellow (Y),						
10113)	Lamp	clear / white	Lens	white (W	white (W)					
Color Screen	LED Unit	color / white		amber (TA), blue (TS), green (TG), pure white (TPW), red (TR), white (TW), yellow (TY)	Same as ON color			
Crevil and	LED Unit	black (Note 4) /	Gray	Lens:	Legend	amber (SA), blue (SS), green (SG), pure white (SPW) (Note 1), red (SR), white (SW), yellow (SY)	Crow			
Gray Lens	Incandescent Lamp	clear L		gray	Color	white (SW)	Gray			

Note 1: Pure white (PW) is available with Type F only. Note 2: Spot illumination is not available with red/green 2-color alternate (RG). Note 3: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary. Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens. Note 4: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.

Type C (split-window)

Display Color Type	Light Source	Marking Plate/Color Screen (one each) (Note 1)	Lens		ON Color (Color Code)					
Standard		color / white	Clear	amber (A	er (A), blue (S), green (G), red (R), yellow (Y),					
(using clear lens)	LED Lamp	clear / white		pure whit	pure white (PW), white (W)					
Gray Lens		black (Note 2) / color	Gray	Lens:	Legend	amber (SA), blue (SS), green (SG), red (SR), yellow (SY),	Gray			
Gray Lens		black (Note 2) / clear		gray	Color	pure white (SPW), white (SW),	Giay			

Note 1: The order to insert clear marking plate, color screen, and white screen can be interchanged if necessary. Marking plate/color screen are interchangeable. Engrave markings on the flat surface of the plate or screen next to the lens. Note 2: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.





100/110V AC/DC (Resistor) (Except Type C)

Specifications **LED Illuminated**

Light Source LED Unit LED Lamp DC-DC Input Full Voltage Transformer Resistor Full Voltage Converter One-color × 2 Split-window Type (Type C) One-color Two-color Illumination Flasher Type One-color One-color One-color One-color w/check terminal (Note 1) Alternate Fingersafe Spring-up Terminal Provided (except for check terminal) (Note 2) Provided Provided (Note 2) 100/110V AC 110V DC (90 to 140V DC) 24V AC/DC Rated Voltage (AC: 50/60Hz) 24V AC/DC 24V AC/DC ±10% 200/220V AC 100/110V AC/DC 6V AC/DC 12V AC/DC 24V DC ±10% ±10% ±10% ±10% ±10% ±10% ±10% ±10% Maximum Current Same as internal LED lamp Same as internal LED unit 4.7 1.8 2.4 _ Draw (VA) Amber, blue, green, pure white, red, white, yellow Red/green Alternate Amber, blue, green, pure white, red, white, yellow Illumination Color Amber, blue, green, pure white, red, white, yellow Standards UL, c-UL listed, EN compliant 24V AC/DC 12V AC/DC 24V AC/DC Rated Voltage 24V AC/DC 24V AC/DC 6V AC/DC Amber 7 mA Arriber Blue, Pure White Green Red White Yellow 5.5 mA Unit/Lamp Red: 15 mA 15 mA (Note 5) 15 mA 10 mA 10 mA Green: 15 mA 7 mA 7 mA 5.5 mA Built-in LED Amber (A), blue (S), green (G), pure white (PW), red (R), white (W), yellow (Y) Illumination Colo Amber (A), blue (S), green (G), Red (R) Amber (A), blue (S), green (G), (code) oure white (PW), red (R), white (W), yellow (Y) green (G) pure white (PW) (Note 6), red (R), white (W), Y (yellow) LED Life (reference) Approx. 50,000 hours (when used on complete DC, luminance reduces to 50% of the initial intensity) Base BA9S/13 base Plug-in unit type (for SLC40 only) SLCN-42MW-RG Part No. SLCN-42M-* SLCN-42M-* LSTD-6* LSTD-1* LSTD-2* No. of Units 1 LED unit per window of basic Type F 1 LED lamp per window of basic Type F Flashing Period 0.5 ±0.2s (Note 3) Insulation Resistance 100 MΩ (500V DC megger) 2000V AC (1 minute) 2500V AC (1 minute) 2000V AC 2000V AC (1 minute) Dielectric Strength between live and dead parts between live and dead parts (1 minute) between live and dead parts Operating Temperature (Note 4) –20 to +40°C -10 to +40°C -20 to +40°C -10 to +40°C -20 to +40°C –20 to +40°C Storage Temperature -25 to +60°C (no freezing) Operating Humidity 45 to 85% RH (no condensation) Specify a color code in place of *. Note 1: The rated voltage for w/check terminal is 24V DC only. Note 2: Terminal cover is available (see page 26). Note 3: Duty 1:1. Multiple flasher units do not synchronize with each other. Note 5: Spot illumination uses the spot illumination LED unit (SLCN-42ST-*). See page 29 for rated current.

Note 6: Yellow (Y) uses pure white LED lamp. Note 7: Rated current for LED lamp is for DC. See page 29 for AC.

Use Type F only. Note 4: No freezing

Inp	out				Full V	oltage				Transformer	Resistor	
Illu	imination	One-	One- color w/Checl	color (Terminal (N	ote 1)	One-color Dual-lamp				One-color		
Rat	ted Voltage (AC: 50/60Hz)	6V AC/DC	12V AC/DC	18V AC/DC	24V AC/DC	6V AC/DC	12V AC/DC	18V AC/DC	24V AC/DC	100/110, 200/220V AC	100/110V AC/DC	
Sta	andards											
	Rated Voltage	6.3V.2W	18V-2W	24V-2W	30V-2W	6.3V.1W	18V-1W	24V-1W	30V-1W	18V-	2W	
dш	Operating Voltage	5 to 6V	12 to 18V	18 to 24V	24 to 30V	5 to 6V	12 to 18V	18 to 24V	24 to 30V	12 to 18V		
Lar	Base		E12	2/15			BA9	S/13		E12/15		
Built-in	Lamp life	Approx. 1,000 hours minimum (mean value when used on the								ated voltage)		
Bui	Part No.	LE-6	LE-8	LE-2	LE-3	LS-6	LS-8	LS-2	LS-3	LE-8		
	No. of Units	1 Ia	mp per windo	w of basic Ty	pe F	2 lamps per window of basic Type F				1 lamp per window of basic Type F		
Ins	sulation Voltage					100 MΩ (500'	V DC megger) between live	e and dead pa	arts		
Die	electric Strength			2000V AC (1 minute) bet	ween live and	d dead parts			2500V AC (1 minute) between live and dead parts	2000V AC (1 minute) between live and dead parts	
Op	perating Temperature						-20 to +40°	C (no freezing	g)			
Sto	orage Temperature						-25 to +60°	C (no freezing	g)			
Operating Humidity 45 to 8					to 85% RH (no condensation) between live and dead parts							

Terminal cover is available for all incandescent illuminated (see page 26), except for the resistor type

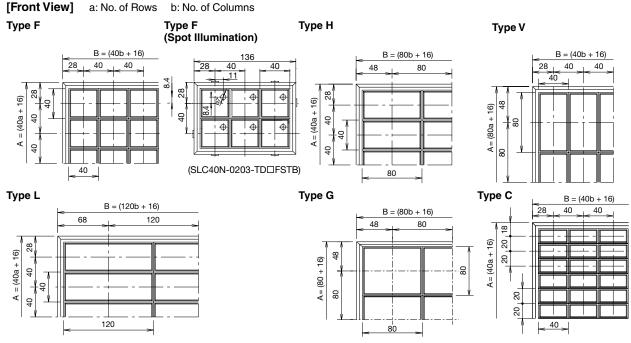
LED/Incandescent Illuminated

Illumi	nation Face	Type F (Note 1) (Basic)	Type C (Split-window)	Туре Н	Type L	Туре V	Type G					
	Window (H × W)	40 × 40	20 × 40	40 × 80	40 × 120	80 × 40	80 × 80					
Unit	Illumination Face (H × W)	37 × 37	17 × 37	37 × 77	37 × 117	77 × 37	77 × 77					
ination (ize (mm)	White color screen, clear marking plate, color screen (H × W × t) Marking Film	35.8 × 35.8 × 1.0	15.8 × 35.8 × 1.0	35.8 × 75.8 × 1.0	35.8 × 115.8 × 1.0	75.8 × 35.8 × 1.0	75.8 × 75.8 × 1.0					
in in	Marking Film	Applicable	_	_	_	—	_					
=	Engraving Area (white, transparent, color plates)	34 × 34	14 × 34	34 × 74	34 × 114	74 × 34	74 × 74					
Materia	al of Marking Plate & Color Screen	Acrylic										
Lens F	rame Color & Frame Cover Color	Black (Munsell N1.5 equivalent)										
Conn	ection Wire	Solid wire: ø1.6 × 2, Stranded 2 mm² × 2										
Term	inal Screw		M3.5	screw, Incandescent resis	tor: M4 nut, Check termin	al: M3						
Degre	ee of Protection	IP40 (IEC60529)										
Pollut	tion Degree	3										

Note 1: Flasher, one-window, pure white illumination, and spot illumination are available in Type F only.



Dimensions



All dimensions in mm.

Type F Dimensions & No. of Windows (Type C, H, L, V, and G can be converted into Type F.)

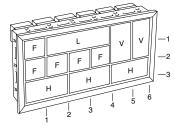
									-											-							
	Colu	mns	b	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Rows	Dimen	sions	в	56	96	136	176	216	256	296	336	376	416	456	496	536	576	616	656	696	736	776	816	856	896	936	976
а	Α	Panel Cut-out (C)	(D)	(45)	(85)	(125)	(165)	(205)	(245)	(285)	(325)	(365)	(405)	(445)	(485)	(525)	(565)	(605)	(645)	(685)	(725)	(765)	(805)	(845)	(885)	(925)	(965)
01	56	(45	5)	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
02	96	(85	5)	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
03	136	(12	5)	3	6	9	12	15	18	21	24	27	30	33	36	39	42	45	48	51	54	57	60	63	66	69	72
04	176	(16	5)	4	8	12	16	20	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
05	216	(20	5)	5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120
06	256	(24	5)	6	12	18	24	30	36	42	48	54	60	66	72	78	84	90	96	102	108	114	120	—	—		—
07	296	(28	5)	7	14	21	28	35	42	49	56	63	70	77	84	91	98	105	112	119	126	—	—	_	—	—	—

How to Read the Table

 The number of windows equals rows multiplied by columns. For example, for 5 rows by 7 columns, the number of windows is 35, external dimensions are 216mm high by 296mm wide, and panel cut-out is 205mm high by 285mm wide.

External dimensions are represented by A for rows and B for columns in boldface.
 Panel cut-out dimensions are shown in (), for height (C) and width (D). Panel cut-out

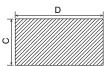
tolerance is +1.0 to -0 mm (for one window: +0.6 to -0.4mm).



- 4. Total number of windows, dimensions, panel cut-out
 ① For Type C, H, L, V, and G, convert the numbers of rows and columns into Type F (basic size) equivalents.
- Type C Type F equivalent: 2 split-windows consist of one window.
 - \square
- Type H Type F equivalent: 2 windows Height: 1 row Width: 2 columns
- Type V Type F equivalent: 2 windows.
 Height: 2 rows
 Width: 1 column
- ② The combination example at left consists of 3 rows by 6 columns.
 ③ The above table shows: No. of windows: 18

Dimensions: 136H × 256W mm Panel cut-out: 125H × 245W mm

Panel Cut-out (SLC40)



Determine the panel thickness in consideration of the weight of display lights and wires (see page 26).

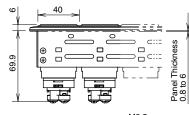
 Type L — Type F equivalent: 3 windows Height: 1 row Width: 3 columns
 Type G — Type F equivalent: 4 windows Height: 2 rows Width: 2 columns

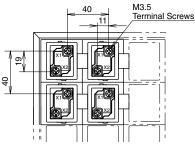


Dimensions

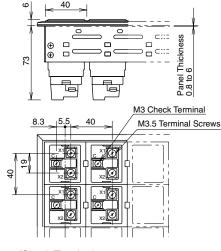
LED Illuminated [Side & Rear Views]

- Full Voltage
- 24V AC/DC
- One-color full
- For applicable terminal cover, see page 26.
- Spot illumination 24V AC/DC

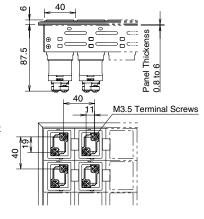




- Full Voltage • One-color full
- w/Check Terminal 24V DC
- Two-color alternate 24V AC/DC
- For applicable terminal cover, see page 26.
- Full Voltage
- One-color full
- Flasher 24V DC (Type F only) · For applicable terminal cover, see page
- 26.

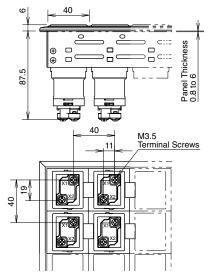


- w/Check Terminal Terminal X1 is a positive pole; Terminal X2 and C (check terminal) are negative poles.
- Two-color Alternate Terminal X1 is common. Red (R) illumination: Terminal C Green (G) illumination: Terminal X2



• Terminals X1 and X2 are positive and negative poles, respectively.

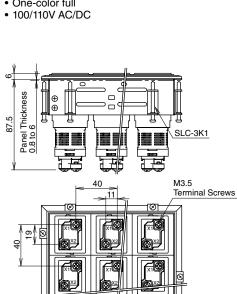
- Transformer
- One-color full
- 100/110, 200/220V AC
- 110VDC (DC-DC Converter)



• On LED illuminated DC-DC Converter type units, Terminals X1 and X2 are positive and negative poles, respectively.

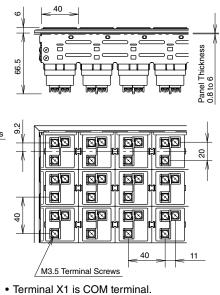


One-color full



Type C (split-window)

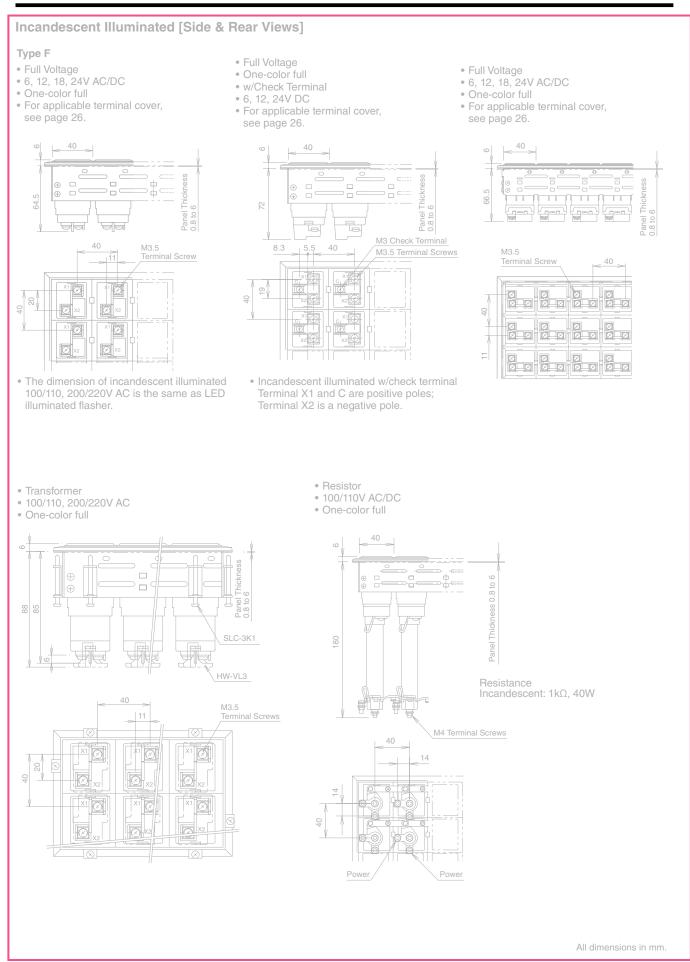
- Full Voltage
 6, 12, 24V AC/DC
- One-color full, 2 × LED lamps, Split-window



· For applicable terminal cover, see page 26.

All dimensions in mm.



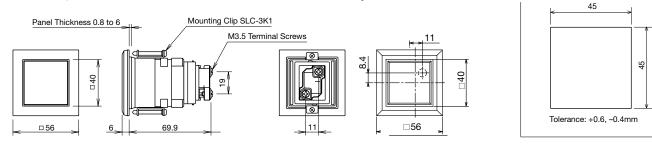




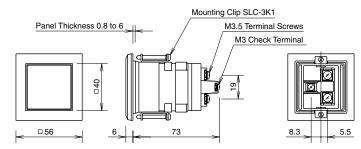
Dimensions

LED Illuminated [One-window, Type F only] Full Voltage 24V AC/DC, One-color Full

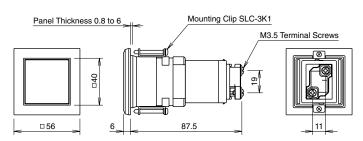
Spot Illumination



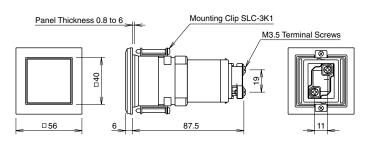
Full Voltage 24V DC, w/Check Terminal Two-color Alternate LED Illuminated 24V AC/DC



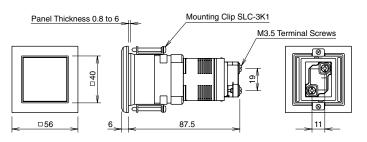
Flasher 24V DC



Transformer 100/110, 200/220V AC **DC-DC Converter 110V DC**



Resistor 100/110V AC/DC



- w/Check Terminal
- Terminal X1 is a positive pole; Terminals X2 and C (check terminal) are negative poles.
- Two-color Alternate Red (R) illumination: X1, C
- Green (G) illumination: X1, X2
- See page 26 for applicable terminal covers.

On LED illuminated flasher, Terminals X1 and

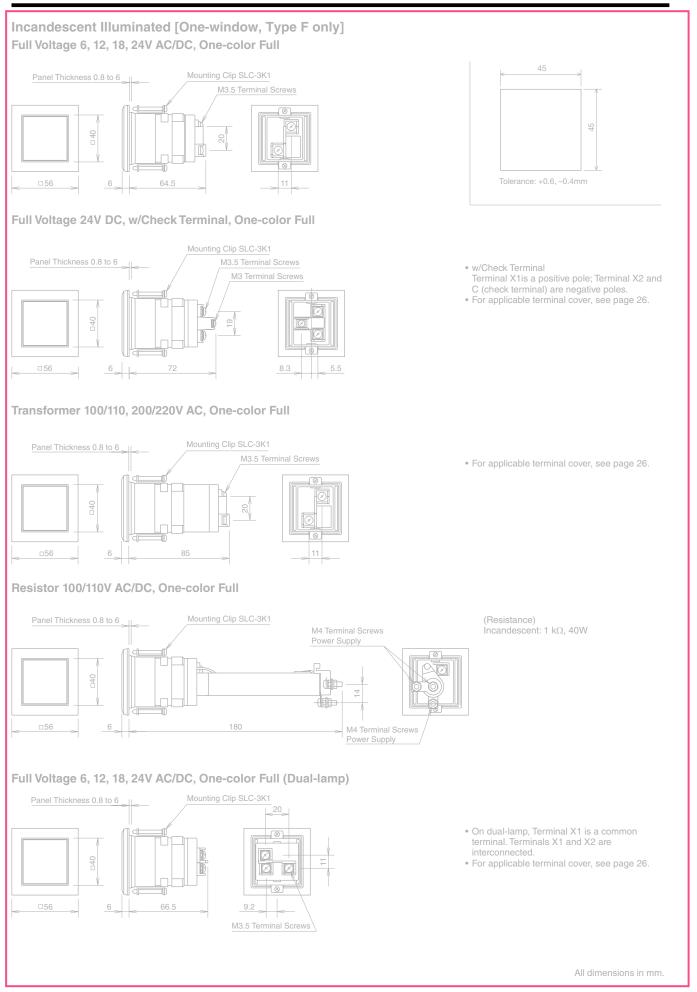
- X2 are positive and negative poles, respectively. See page 26 for applicable terminal covers.

• On LED illuminated DC-DC converter type, Terminals X1 and X2 are positive and negative poles, respectively.

(Resistance) LED illuminated: 4.4 kΩ, 6W

All dimensions in mm.

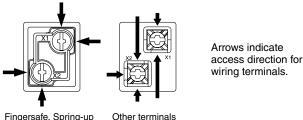






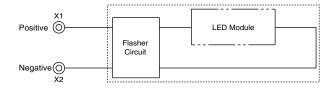
Terminal Connection (LED Illuminated)

• For check terminal, DC-DC converter, and resistor, Terminals X1 and X2 are positive and negative poles, respectively.

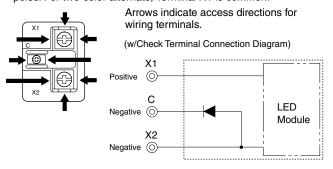


Fingersafe, Spring-up Terminal

(Flasher Connection Diagram)

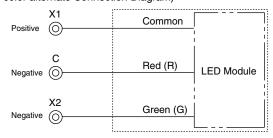


• For w/check terminal and two-color alternate units, Terminal X1 is a positive pole; Terminals X2 and C (check terminal) are negative poles. For two-color alternate, Terminal X1 is common.



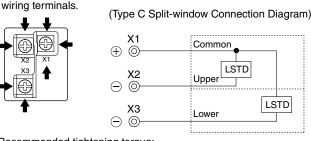
• Connection for Two-color alternate is as follows. Terminal X1 (+) is common (AC/DC). Red (R):Terminal C, Green (G):Terminal X2

(Two-color alternate Connection Diagram)



 For the LED illuminated split-window (Type C), Terminal X1 (+) is a common terminal. Terminal X2 is for upper illumination and Terminal X3 is for lower illumination (AC/DC).

Arrows indicate access direction for



Recommended tightening torque: M3.5: 1 to 1.3 N·m M3: 0.6 to 1.0 N·m

Terminal Connection Using Jumpers

For terminal connection of types F, H, L, V, and G (except Type C) using jumpers, jumpers can be used as shown below.

SLC40 Series

		Terminal X1	Terminal X2	Terminal C
LED Illuminated (Note 2)	Fingersafe, Spring-up Terminal (Note 1)	SLCN-JP44 SLCN-JP45	SLCN-JP44 SLCN-JP45	_
. ,	Others	SLC-JP40	SLC-JP41	SLC-JP42
Incandescent Illuminated		SLC-JP40	SLC-JP41	SLC-JP42

Note 1: Fingersafe, spring-up terminals are used in one-color full illuminated (12, 24V AC/DC, 100/110, 200/220V AC, 110V DC).

Note 2: No jumper is used on resistor type.

• For Type C, jumpers can be used on Terminal X1 only as shown below.

Direction	 When using Type C only When using Type C and Two-color alternate
Vertical	SLC-JP40
Horizontal	SLC-JP41

Note: Jumpers cannot be used when using Type C and fingersafe spring-up terminals.

Terminal Connection

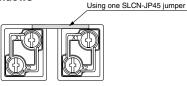
(Incandescent Illuminated)

- For incandescent illuminated dual-lamp, terminal X1 is a common terminal. Terminals X2 and X3 are connected with jumpers.
- The incandescent illuminated check terminal is for DC voltage only. Terminal X1 is a positive pole, and terminal X2 is a negative pole. Check terminal is a positive pole.
- Wiring direction for incandescent illuminated check terminals is the same as that of LED illuminated type.

[Examples of Using Jumpers]

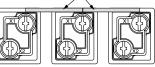
LED Illuminated (fingersafe Spring-up Terminal)

When using two windows



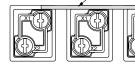
When using three windows



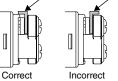


When using four windows

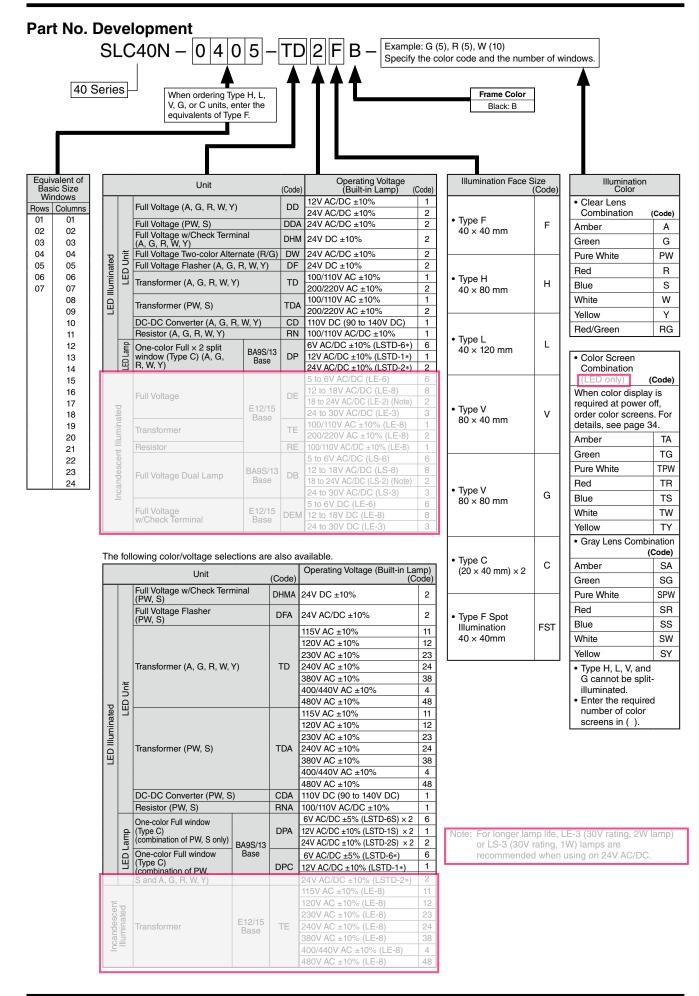
Using one SLCN-JP44 jumper







Jumpers (SLCN-JP44/45) have an orientation. Ensure that jumpers are installed correctly.





Ordering Information

When ordering SLC Series Combination Display Lights, use the specification sheet provided on page 39.

Designation Procedure

- 1. Part No.: Refer to Part No. Development on page 24.
- 2. Quantity: Enter the required number of identical assemblies.

Counting of Windows

Count the number of windows in the equivalent of Type F (basic size).

Leaf Springs

Leaf spring for temporary fastening is not attached, and can be supplied free of charge upon request when ordering (Part No. SLD40KVP).

[Conversion Rate]

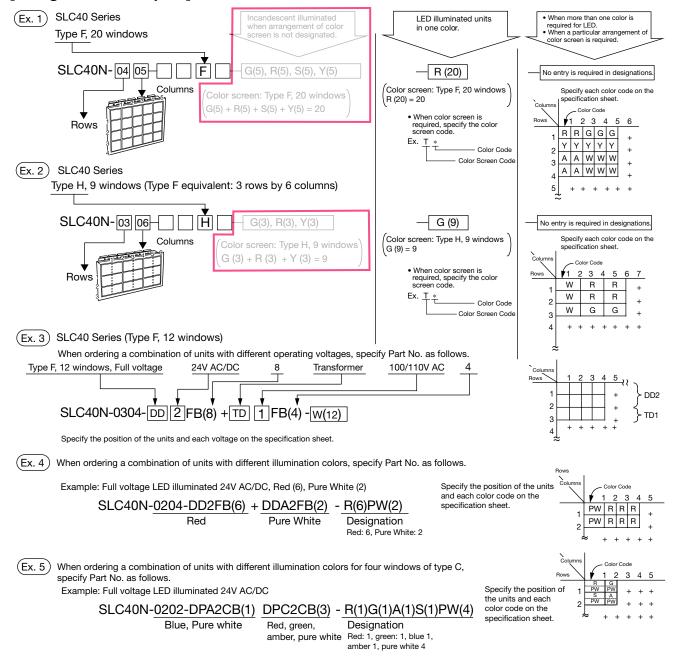
- Type H (horizontal) Type F equivalent: 2 windows Row (1), Column (2) Type L (horizontal) Type F equivalent: 3 windows Row (1), Column (3) Type V (vertical) Type F equivalent: 2 windows Row (2), Column (1) Type G (large) Type F equivalent: 4 windows

Type C (split-window)

Type F equivalent: 1 window Row (1), Column (1)

Row (2), Column (2)

[Designation Examples]





Terminal Cover

Ordering Terminal Covers

- The fingersafe, spring-up terminal types have integral covers, and do not require terminal covers.
 Terminals other than fingersafe, spring-up terminals do not have terminal covers and need covers ordered separately.

Incande

Applicable Terminal Covers (Material: PPE)

					Applicable Te	rminal Covers			When using a	
Series		Style	SLC30-VL3	HW-VL3	SLC30-VL5	SLC40-VL5	SLC30-VL6	SLC40-VL6	terminal cover, the depth is extended shown as below.	
			29H × 28W	38H × 26W	29H × 28W	36H × 33.5W	29H × 26W	39H × 28W		
	LED Illuminated	LED One-color Full w/Check Terminal					Applicable		+5.7 mm	
		Two-color Alternate					Applicable		+5.7 mm	
SLC30		Type C (half-type) one color Full \times 2			Applicable				+2.5 mm	
	Incandescent Illuminated	One-color Full	Applicable						+4.5 mm	
		LED One-color Full w/Check Terminal						Applicable	+4.7 mm	
	LED Illuminated	Two-color Alternate						Applicable	+4.7 mm	
SLC40		Type C (half-type) one color Full × 2				Applicable			+3 mm	
31040		One-color Full		Applicable					+3 mm	
	Incandescent Illuminated	One-color Full w/Check Terminal						Applicable	+4.7 mm	
		One-color Full Dual-lamp				Applicable			+3 mm	

Weight

Approximate weight of SLC combination display lights can be calculated in the formula below.

Weight = A × (No. of Rows + No. of Columns) Type F equivalent Frame Weight

+

 $\mathsf{B}\times\mathsf{No.}$ of Windows Type F equivalent **Display Weight**

			B (including light source)									
Series	A	(Full Voltage) 6V AC/DC 12V AC/DC 24V AC/DC	(Full Voltage) Flasher	(Transformer) 100/110V AC 200/220V AC	(Resistor) 100/110V DC 100/110V AC/DC (Note 2)	(DC-DC Converter) 110V DC	Type C Split-window (Type F equivalent)					
SLC30 (Approx.)	22g	38g	48g	Incandescent: 105g LED: 85g	Incandescent: 72g LED: 47g	54g	46g					
SLC40 (Approx.)	30g	60g	71g	126g	Incandescent: 125g LED: 69g	77g	66g					



Accessories / Replacement Parts

Accessories

Name & Shape	Applicable Model	Part No.	Ordering No.	Package Quantity	Remarks
Spot Illumination Kit for Type F Window White Plate	SLC30N	SLCN-3ST-F2	SLCN-3ST-F2	1	Lens Spot Light Lens White Plate
Clear Plate (supplied with the spot illumination type SLC)	SLC40N	SLCN-4ST-F2	SLCN-4ST-F2	1	
White Screen for Spot Illumination	SLC30N	SLDN-3C-FW-ST1	SLDN-3C-FW-ST1	1	Lens Frame Clear Plate
	SLC40N	SLDN-4PF-FW-ST1	SLDN-4PF-FW-ST1	1	Matte Surface

Tool Accessories

Name & Shape	Material	Part No.	Ordering No.	Package Quantity	Remarks
Lamp Holder Tool	Rubber	OR-44	OR-44	1	Used for replacing LED lamps (LFTD) for SLC30 Type C (Split-window).
Lamp Holder Tool	Rubber	OR-55	OR-55	1	Used for replacing LED lamps (LSTD) or Incandescent lamps (LS, LE).
LED Unit Removal Tool	Metal	MT-101	MT-101	1	Used for removing the LED unit for the SLC30/40 series.
Lens Unit Removal Tool	Rubber (Ring: metal)	MT-S01	MT-S01	1	Used for removing the lens unit.

Marking Plate, Color Screens

Name & Shape	Series	Applicable Window	Dimensions (mm)	Part No.	Ordering No.	Color Code	Package Quantity
Color Screen		F	27H × 27W × 1.0t		SLDN-3C-*	SLDN-3C-*PN05		
(LED/Incandescent)		H and V	27H × 57W × 1.0t		SLC-3PH-*	SLC-3PH-*PN05		
	SLC30	H (split-window)	27H × 28.5W × 1.0t		SLC-3PH2-*	SLC-3PH2-*PN05		
	SLC30	L	27H × 87W × 1.0t	1	SLC-3PL-*	SLC-3PL-*PN05	A: Amber C: Clear (clear screen)	
100 M		G	57H × 57W × 1.0t	1	SLC-3PG-*	SLC-3PG-*PN05	FW: White (white screen)	
PARTIN		C (LED only)	12H × 27W × 1.0t		SLC-3PC-*	SLC-3PC-*PN05	G: Green R: Red (Type F)	5
and the second		F	35.8H × 35.8W × 1.0t		SLCN-4PF-*	SLCN-4PF-*PN05	RL: Red (Except Type F)	
ATT THE		H and V	75.8H × 35.8W × 1.0t		SLC-4PH-*	SLC-4PH-*PN05	S: Blue Y: Yellow	
	SLC40	L	35.8H × 115.8W × 1.0t		SLC-4PL-*	SLC-4PL-*PN05	T. Tellow	ĺ
		G	75.8H × 75.8W × 1.0t		SLC-4PG-*	SLC-4PG-*PN05		
		C (LED only)	15.8H × 35.8W × 1.0t	A	SLC-4PC-*	SLC-4PC-*PN05		
Black Marking Plate		F	27H × 27W × 1.0t	Acrylic	SLDN-3C-WM	SLDN-3C-WM		
		H and V	27H × 57W × 1.0t	1	SLC-3PH-FWM	SLC-3PH-FWM		
	0.000	H (split-window)	27H × 28.5W × 1.0t		SLC-3PH2-FWM	SLC-3PH2-FWM		
	SLC30	L	27H × 87W × 1.0t		SLC-3PL-FWM	SLC-3PL-FWM		
		G	57H × 57W × 1.0t	1	SLC-3PG-FWM	SLC-3PG-FWM		
and the second s		C (LED only)	12H × 27W × 1.0t		SLC-3PC-FWM	SLC-3PC-FWM]_	1
ل Black-		F	35.8H × 35.8W × 1.0t		SLCN-4PF-FWM	SLCN-4PF-FWM		
coated		H and V	75.8H × 35.8W × 1.0t	1	SLC-4PH-FWM	SLC-4PH-FWM	1	
	SLC40	L	35.8H × 115.8W × 1.0t	-	SLC-4PL-FWM	SLC-4PL-FWM		
		G	75.8H × 75.8W × 1.0t		SLC-4PG-FWM	SLC-4PG-FWM	1	
		C (LED only)	15.8H × 35.8W × 1.0t	1	SLC-4PC-FWM	SLC-4PC-FWM		

Note: For insertion order into SLC frames or markings, see operating instructions on page 34 and 35.



Replacement Parts

Lens

Name & Shape	Description	Series	Applicable Window	Dimensions (mm)	Material	Part No.
			F	$28H \times 28W \times 2.8t$		SLC-3LF
			H and V	28H × 58W × 2.8t		SLC-3LH
		SLC30	L	28H × 88W × 2.8t		SLC-3LL
			G	58H × 58W × 2.8t		SLC-3LG
	Clear		C (LED only)	13H × 28W × 2.8t		SLC-3LC
	Clear		F	36.8H × 36.8W × 2.8t		SLC-4LF
			H and V	$36.8H \times 76.8W \times 2.8t$		SLC-4LH
		SLC40	L	36.8H × 116.8W × 2.8t		SLC-4LL
Lens (LED/Incandescent)			G	76.8H × 76.8W × 2.8t	- Acrylic	SLC-4LG
			C (LED only)	16.8H × 36.8W × 2.8t		SLC-4LC
			F	$28H \times 28W \times 2.8t$		SLC-3LF-M
			H and V	$28H \times 58W \times 2.8t$		SLC-3LH-M
		SLC30	L	$28H \times 88W \times 2.8t$		SLC-3LL-M
			G	$58H \times 58W \times 2.8t$		SLC-3LG-M
	Gray		C (LED only)	13H × 28W × 2.8t		SLC-3LC-M
	Glay		F	36.8H × 36.8W × 2.8t		SLC-4LF-M
			H and V	$36.8H \times 76.8W \times 2.8t$		SLC-4LH-M
		SLC40	L	36.8H × 116.8W × 2.8t		SLC-4LL-M
			G	$76.8H \times 76.8W \times 2.8t$		SLC-4LG-M
			C (LED only)	16.8H × 36.8W × 2.8t		SLC-4LC-M

Lens Frame

				Pa	rt No.
Shape	Series	Applicable Window	Material	LED Illuminated	Incandescent Illuminated
		F		SLC-3WF-BL	SLC-3WF-B
For LED		Н	ABS	SLC-3WH-BL	SLC-3WH-B
		H (split-window) (Note)		SLC-3WH2-BL	SLC-3WH2-B
المترجعة المترجعة	SLC30	L	PC	SLC-3WL-BL	SLC-3WL-B
		V		SLC-3WV-BL	SLC-3WV-B
For Incandescent		G	ABS	SLC-3WG-BL	SLC-3WG-B
		С		SLC-3WC-BL	
		F		SLC-4WF-BL	SLC-4WF-B
		Н		SLC-4WH-BL	SLC-4WH-B
	SLC40	L	PC	SLC-4WL-BL	SLC-4WL-B
	31040	V		SLC-4WV-BL	SLC-4WV-B
		G	ABS	SLC-4WG-BL	SLC-4WG-B
		С		SLC-4WC-BL	—

Note: A light barrier is supplied.

LED Units

Series & Shape	Illumination	Operating Voltage	Rated Current	Part No.	Ordering No.	Color Code
SLC30		6V AC/DC	Amber, green, red, yellow:12mA White: 21mA	SLDN-36M-*	SLDN-36M-*T	
1111	One color full		Amber, green, red,white, yellow: 12mA	SLDN-31M-*	SLDN-31M-*T	Specify a color
full		24V AC/DC	Amber, red, white: 12mA Blue, green, pure white, yellow: 11mA			 code in place of * in the Part No.
Weight: approx. 4.3g	Two-color alternate	24V DC	Red: 12mA/green: 11mA SLDN-32MW-RG SLI		SLDN-32MW-RGT	A (amber) G (green)
SLC40	One color full	24V AC/DC	Amber, blue, green, pure white, red, yellow, white: 15mA	SLCN-42M-*	SLCN-42M-*T	PW (pure white) R (red) S (blue) W (white)
Weight: approx. 9.2g	Two-color alternate	24V AC/DC	Red: 15mA/green: 15mA	SLCN-42MW-RG	SLCN-42MW-RGT	Y (yellow)

Note: Blue (S) and PW (pure white) are 24V AC/DC only



Replacement Parts

LED Units for Spot Illumination

Series & Shape	Rated Voltage (AC: 50/60 Hz)	Rated Current	Part No.	Ordering No.	Color Code
SLC30 Weight: approx. 4.5g	24V AC/DC	Amber, red, white: 12mA Blue, green, pure white, yellow: 11mA	SLDN-32ST-*	SLDN-32ST-*T	Specify a color code in place of * in the Part No. A (amber)
SLC40 Weight: approx. 9.4g	24V AC/DC	Amber, blue, green, pure white, red, white, yellow: 15mA	SLCN-42ST-*	SLCN-42ST-*T	G (green) PW (pure white) R (red) S (blue) W (white) Y (yellow)

• Used with SLCN-ST-* spot illumination kit. The spot color is same as illumination surface.

LED Lamps

Shape	Operating	Currei	nt Draw	Part No.	Ordering No.	Illumination	Package	Base		
	Voltage	DC Rating	AC Rating	Fartino.	Ordening No.	Color	Quantity	Dase		
LFTD Lamp (SLC30)	5V DC	8 mA			LFTD-5*		1			
	5V DC	0 IIIA	_	LFTD-5*	LFTD-5*PN10	Specify a color code in	10			
	6V AC/DC	7 mA	9 mA (A, R, W, Y)		LFTD-6*	place of * in the Part No.	1			
· · ·) :: 5	0V AC/DC	7 104	10 mA (G, S, PW)	LFTD-6*	LFTD-6*PN10	A (amber) G (green)	10	SX6S/8		
	12V AC/DC	8 mA	9 mA	LFTD-1*	LFTD-1*	PW (pure white)	1	× 5.4		
	12V AC/DC	omA	3 IIA	LFID-I*	LFTD-1*PN10	R (red) S (blue)	10			
	24V AC/DC	8 mA	9 mA LFTD-2∗		LFTD-2* W (white)	W (white)	1			
Λ	241 A0/D0			LFTD-2*	LFTD-2*PN10		10			
LSTD Lamp (SLC40)		7 mA (A, R, W)	8 mA		LSTD-6*		1			
	6V AC/DC	5.5 mA (G, S, PW)	(A, G, PW, R, S, W)	(A, G, PW, R, S, W) LSTD-6*	LSTD-6*	A (amber)	10			
(20.8) - L				12V AC/DC 10 mA 11 mA L	AC/DC 10 mA 11 mA LSTD-1*		LSTD-1*	G (green) PW (pure white) (Note)	1	BA9S/13
				LSTD-1*	LSTD-1*PN10	R (red) S (blue) W (white)	10	2,100,10		
Eyelet (×1)		10 mA	11 mA	LSTD-2*	LSTD-2*		1			
Base (×2) BA9S/13	Base (x2)	1310-2*	LSTD-2*PN10		10					

Note: For Type C and Yellow (Y) illumination, use yellow (Y) color screen and pure white (PW) LED lamp.

Shape	Operating Voltage	Ratings	Part No.	Base
S Lamp Base BA9S/13	6V AC/DC	1W (6.3V)	LS-6	
	12V AC/DC	1W (18V)	LS-8	DA00/10
23.5	18V AC/DC	1W (24V)	LS-2	BA9S/13
	24V AC/DC	1W (30V)	LS-3	
E Lamp Base E12/15	6V AC/DC	2W (6.3V)	LE-6	
	12V AC/DC	2W (18V)	LE-8	E10/15
	18V AC/DC	2W (24V)	LE-2	E12/15
	24V AC/DC	2W (30V)	LE-3	



Accessories / Replacement Parts

Full Voltage Adapter

Shape	Series	Desc	Part No.	
	SLC30	LED		SLDN-3DH
	0.550	Incandescent	One-color Full	SLC-3DS
	SLC40	LED		SLDN-4DH
	3L040	Incandescent		SLC-4DE

Transformer Unit

Shape	Series	Illumination	Primary Voltage (50/60 Hz)	Applicable LED Unit/ Incandescent Lamp	Part No.
		LED	100/110V AC		SLDN-3TH1
	SLC30	LED	200/220V AC	SLDN-32M-*	SLDN-3TH2
	SLC30	Incandescent	100/110V AC	- LS-6	SLC-3TS1
			200/220V AC	- LS-0	SLC-3TS2
		LED	100/110V AC		SLDN-4TH1
	SI C40	LED	200/220V AC	SLCN-42M-*	SLDN-4TH2
	SLC40	Incondeceent	100/110V AC		SLC-4TE1
		Incandescent	200/220V AC	LE-6	SLC-4TE2

Separate Transformer (24V output, LED Unit)

Shape	Primary Voltage	Secondary Voltage	Part No.	Applicable LED Unit/ Lamp
	100/110V AC	0.5W, 24V	TWR512	
	200/220V AC	0.5W, 24V	TWR522	See the table below.
	400/440V AC	0.5W, 24V	TWR542	

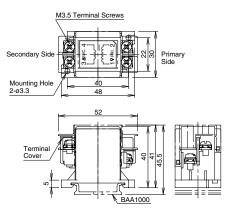
• Terminal cover (Part No. TWR-VL3) is supplied as standard.

Applicable LED Unit/Lamp

Series	LED Part No.		Applicable Model		
		SLDN-32M-*	One-color full (one unit per transformer)		
SLC30	LED Unit	SLDN-32MW-RG	Two-color alternate (one unit per transformer)		
	LED Lamp	LFTD-2*	Type C (up to two lamps per transformer)		
		SLCN-42M-*	LED one-color full (one unit per transformer)		
SLC40	LED Unit	SLCN-42MW-RG	Two-color alternate (one unit per transformer)		
	LED Lamp	LSTD-2*	Type C (one unit per transformer)		

• Specify a color code in place of *. See page 29.

Dimensions



All dimensions in mm.

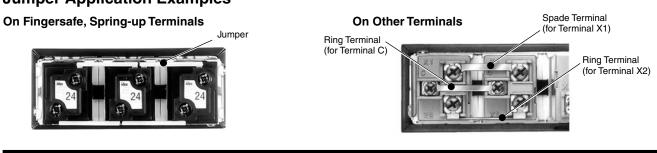


Accessories / Replacement Parts

	Name & Shape	Part No.	Ordering No.	D	escription & Dimensions	Package Quantity
	Ring Terminal (for four windows) Rated Current: 3A	SLCN-JP34	SLCN-JP34PN10	For SLC30 Terminal X1, X2		
Jumper for fingersafe,	(Supplied)	SLCN-JP44	SLCN-JP44PN10	For SLC40 Terminal X1, X2	Part No. L A SLCN-JP34 97.8 30 SLCN-JP44 128 40	
Terminal	pring-up	SLCN-JP35	SLCN-JP35PN10	For SLC30 Terminal X1, X2	$\begin{array}{c} 04.4 & 4.9 \\ \hline 13.2 \\ \hline 10 & \hline 1 \\ \hline 10 & \hline 10 \\ \hline 10 \hline 10 \\ \hline 10 \hline 10 \\ \hline 10 \hline 10$	
	(Supplied)		SLCN-JP45PN10	For SLC40 Terminal X1, X2	Part No. L A SLCN-JP35 37.8 30 SLCN-JP45 48 40	
	Spade Terminal Rated Current: 3A	SLC-JP30	SLC-JP30PN10	For SLC30 Terminal X1		
	(Supplied)	SLC-JP40	SLC-JP40PN10	For SLC40 Terminal X1	Part No. L A ^{±0.1} SLCN-JP30 38 30 SLCN-JP40 48 40	10
Jumper for Other	Ring Terminal Rated Current: 3A	SLC-JP33	SLC-JP33PN10	For SLC30 Terminal X2 or Terminal X1 of Type C	37.8 37.8 37.8 37.8 37.8 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	
Terminals	5 0	SLC-JP41	SLC-JP41PN10	For SLC40 Terminal X2	<u>48</u> <u>48</u> <u>48</u> <u>40</u> t = 0.5	
	Ring Terminal Rated Current: 3A	SLC-JP32	SLC-JP32PN10	For SLC30 Terminal C (check terminal & 2-color alternate)		
D	0	SLC-JP42	SLC-JP42PN10	For SLC40 Terminal C (check terminal & 2-color alternate)	m $t = 0.5$ Part No. L $A^{\pm 0.1}$ B SLCN-JP32 37 30 2.5 SLCN-JP42 47 40 2.5	
Mounting Clip		SLC-3K1	SLC-3K1PN10	Used for fastening S units to panel cut-ou from the rear of the panel. Weight: approx. 4.66	ut $1 \oplus \frac{1.2}{23} = 23$	

Jumper Application Examples

All dimensions in mm.



SLC30/40 Series Combination Display Lights Instructions

A Safety Precautions

- Turn off the power to the SLC units before installation, removal, wiring, maintenance, or inspection. Before removing the LED units or incandescent lamps, make sure that power is turned off.
 Failure to turn off the power may cause an electrical shock, create fire hazards, or damage of LED units or incandescent lamps. Do not use the SLC units without the lens, otherwise ingress of foreign objects may cause short circuit, and LED units may be damaged resulting in the deterioration of LED brightness or no lighting.
- When lighting the SLC units continuously, observe the conditions described below. If the limits are exceeded, the SLC units may heat up and create fie hazards or damage the SLC units.

To avoid burning your hand, use the lamp holder tool when replacing incandescent lamps.

Operating Instructions

Notes for Continuous Lighting

Up to 10 SLC units (Type F equivalent) can be lit continuously. When more units are mounted, consider the following restrictions.

LED illuminated full voltage

Incandescent illuminated full voltage

- Do not light more than 40% of the SLC units continuously, and light the units in a checker pattern.
- When more than 40% of the units are lit continuously, limit the lighting duration to 40 minutes. Before lighting the units again, ensure that all units have cooled down.
- When using 2-color alternate units, do not light the two colors simultaneously.

LED/Incandescent illuminated

- Transformer and DC-DC converter
- Light the units in a flashing or checker pattern.

When using the SLC units in other conditions, contact IDEC.

Notes for Panel Mounting

 When mounting the SLC units on a panel, determine the panel thickness taking the weights of the SLC units and wires into consideration.

Tightening Torque for Terminal Screws

• For wiring, use wires of a proper size to meet the voltage and current requirements and tighten the terminal screws to the tightening torque shown below.

Terminal Screw	Tightening Torque		
M3	0.6 to 1.0		
M3.5	1.0 to 1.3 N·m		
M4	1.4 to 2.0 N⋅m		

<Storage and Handling>

 Do not use the SLC where it is subjected to condensation caused by extreme temperature change.

• For wiring, use wires of a proper size to meet the voltage and

current requirements and tighten the terminal screws to the

excessive heating, resulting in fire hazards.

hazards or damage the SLC units.

use IDEC products.

tightening torque shown below. Loose terminal screws may cause

· Do not install or operate the SLC units where the SLC units are

subjected to direct sunlight. Excessive heating may create fire

When replacing LED units, LED lamps, pr incandescent lamps,

 Do not use chemicals such as alcohol that degrade the property of acrylic.

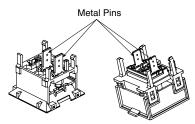
<Operating Instructions>

- The illumination color may change depending on the decreasing brightness of LED, along with the period of use.
- The SLC can be used indoors only. Do not use outdoors.

Operating Instructions

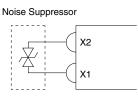
When Using Blue and Green LED Units

When replacing LED units, avoid ESD to the LED pins, otherwise the internal LED elements may become damaged.



Precautions for Noise

When using the SLC units in an environment where the SLC is subjected to noise, connect a noise suppressor across terminals X1 and X2 as shown below.

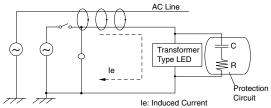


Notes for Using LED Units

Countermeasures against dim lighting

The SLC units contain a provision against dim lighting due to leakage current. If the LED unit appears to be dimly lit due to induced current from nearby AC lines, take appropriate countermeasures as described below.

[Sample Circuit]



[Countermeasure]

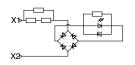
As shown in the diagram above, connect an RC circuit in parallel with the transformer LED unit. For the values of the resistor and capacitor, see the following table.

	Operating Voltage	Capacitor C	Resis	stor R
	Operating voltage	(μF)	(Ω)	(W)
SLC30	100/110V AC (50/60 Hz)	0.33	120	0.25
SLC30	200/220V AC (50/60 Hz)	0.10	120	0.25
SLC40	100/110V AC (50/60 Hz)	0.22	120	0.25
SLC40	200/220V AC (50/60 Hz)	0.10	120	0.25

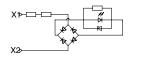
LED Unit Internal Circuit

SLC30 Series

- SLDN-36M-* (6V AC/DC)
- SLDN-31M-* (12V AC/DC) One-color full (amber, green, red, yellow)

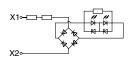


• SLDN-32M-* (24V AC/DC) One-color full (amber, blue, green, red, yellow)

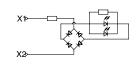


SLC40 Series

 SLDN-42M-* (24V AC/DC) One-color full (amber, blue, green, red, vellow)

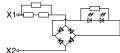


• SLDN-36M-W (6V AC/DC) • SLDN-31M-W (12V AC/DC) One-color full (white)



One-color full (white)

X2



(24V AC/DC)

X2 < (G)

X1 <

С <u>е</u>н (R)

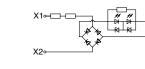
Two-color alternate

One-color full (white)

- SLDN-32-W (24V AC/DC) SLDN-32MW-RG
 - SLDN-32ST-* (24V AC/DC) Spot illumination

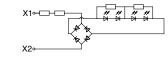
 LED Chip - Rectifying Diode Zener Diode (blue, green, pure white, yellow only)

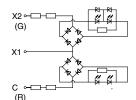
Resistor



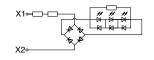
• SLDN-42-W (24V AC/DC) • SLDN-42MW-RG (24V AC/DC) One-color full (white)

Two-color alternate





 SLDN-42ST-* (24V AC/DC) Spot illumination





SLC30/40 Series Combination Display Lights Instructions

Operating Instructions

Type F, H, H2, L, V, G

Display Color Type	Light Source	Marking Plate/ Color Screen (Note 1) (Note 2)	Lens	ON Color (Color Code)	OFF Color
	SLC30 SLC40 LED unit	Matte Surface	clear lens	amber (A), blue (S), green (G), pure white (PW) (Type F or red (R), white (W), yellow (Y) red/green (two-color alternate) (RG) (no spot illumination for red/green two-color alternate)	
Standard (using clear lens)	SLC30 SLC40 Incandescent lamp	Mathe Surface	clear lens	amber (A), blue (S), green (G), red (R), yellow (Y) (Note	3) White
	SLC30 SLC40	Matte Surface	clear lens	white (W)	
	SLC30 SLC40 LED unit	white / color	clear lens	amber (TA), blue (TS), green (TG), red (TR), yellow (T	′), Same as
Color Screen	SLC30 SLC40 LED unit	Matte Surface	clear lens	pure white (TPW, Type F only), white (TW)	ON color
	SLC30 SLC40 LED unit	Matte Surface	gray lens	amber (SA), blue (SS), green (SG), pure white (SPW, Type F only), red (SR), white (SW), yellow (SY)	
Gray Lens (Note 4)	SLC30 SLC40	color* / black (Note 5) (* clear for white (SW))	gray lens	Legend Color amber (SA), blue (SS), green (SG), red (SR) white (SW), yellow (SY)	Gray

Type C (split-window)

Display Color Type	Light Source	Marking Plate/ Color Screen (Note 1) (Note 2)	Lens		ON Color (Color Code)	OFF Color
Standard	SLC30 SLC40 LED lamp	color / white	clear lens	amber (A (Note 3)), blue (S), green (G), red (R), yellow (Y)	
(using clear lens)	SLC30 SLC40 LED lamp	Mate Surface	clear lens	pure white	e (PW), white (W)	White
Gray Lens	SLC30 SLC40 LED lamp	color / black (Note 5)	gray lens	Legend	amber (SA), blue (SS), green (SG), red (SR), yellow (SY)	
(Note 4)	SLC30 SLC40 LED lamp	Clear / black (Note 5)	gray lens	Color	pure white (SPW), white (SW)	- Gray

Note 1: Place the marking plate and color screen with the matte surfaces facing each other. The insertion order can be interchanged if necessary. Engrave on the flat surface of the screen/plate next to the lens.

Note 2: See page 27 for ordering the screen/plate as replacement parts.

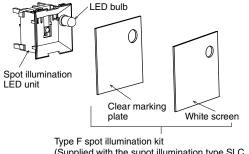
Note 3: When color screen display (color shown when OFF) is necessary, change the insertion order of screen/plate as follows.

Note 4: When ON: legends shown in the specified color on gray lens. When OFF: no legends shown on gray lens. Gray lens, black marking plate, and clear or color screen are used. Note 5: Black marking plate has black coating. Engrave a reverse legend on the black-coated surface.



Type F Spot Illumination

Spot illumination LED unit and spot illumination kit are used.



(Supplied with the supot illumination type SLC. See page H-27 for details.)

Marking on Films

In addition to white color screens or clear marking plates, legends can be engraved on thin marking films on Type F windows. Two sheets of 0.1-mm-thick films or one sheet of 0.2-mm-thick films is applicable. Marking films are not supplied with the SLC units and must be prepared by the user.

Dimensions

SLC30N: 27 × 27 mm SLC40N: 35.8 × 35.8 mm

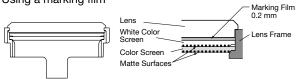
Film Material

Polyester is recommended.

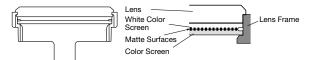
Placement of Marking Film

When using a marking film, place the matte surfaces of the marking plate and color screen in the same direction to make a room of 0.2 mm for the marking film (matte surfaces are not facing each other). When not using a marking film, face the matte surfaces of marking plate and color screen each other.

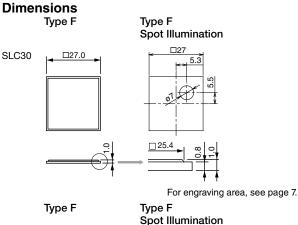
Using a marking film

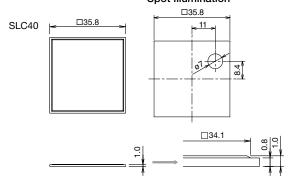


Not using a marking film



Color Screen/White Color Screen/Clear Screen





For engraving area, see page 17.

All dimensions in mm.



SLC30/40 Series Combination Display Lights Instructions

Operating Instructions

Removing the Windows

SLC30 Series

To remove the display window, insert the tip of a flat screwdriver into the slot on the bottom of the lens frame, and press down lightly on the screwdriver as shown.

For types G and V, do not put excessive force to remove one latch while pressing the other latch on the opposite side.

SLC40 Series (Extensible Windows)

The extensible window, featured on all SLC40 series units except Types C, G, and L, can be removed simply by pulling the upper portion out of the housing. For Types C, G, and L, insert the tip of a flat screwdriver into the slot on the bottom of he lens frame, and press up lightly.

When installing Type C windows, face the retaining latch with TOP marking upward.

All windows are shipped with the window retracted. After the windows are installed in a panel, they can be extended as required starting from the lowest row to the top row. Beware of the orientation when installing the units. When transporting the units, hold all windows in the retracted position.

Maximum Number of Windows

SLC30 Series

LED Unit

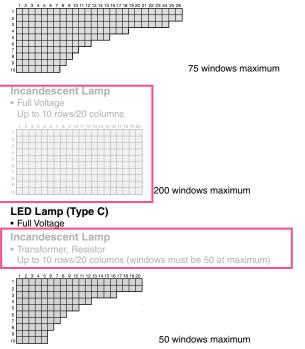
Full Voltage, w/Check Terminal, 2-color Alternate
 Up to 10 rows/26 columns (windows must be 200 at maximum)

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
1																										
2																										
3																										
4																									Г	
5																									Г	
6																									Г	
7																									Г	
8																									Γ	
9																							Г			
10																							-			

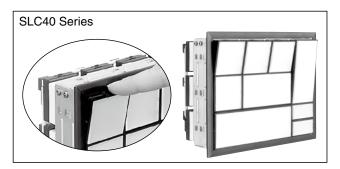
LED Unit

 Transformer, Flasher, DC-DC Converter, Resistor Up to 10 rows/26 columns (windows must be 75 at maximum)

200 windows maximum







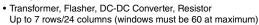
SLC40 Series

LED Unit

 Full Voltage, w/Check Terminal, 2-color Alternate Up to 7 rows/24 columns (windows must be 126 at maximum)

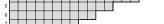
	-	۲			•••				~					••••		· ·	••				~~			~				·/								
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24												
ľ																																				
						1																														
				-	-	-			-	⊢		-				-	-			-	⊢	-														
h	-		-	-	+	+	-	+	+	-		-			-	-	-	-	-	-																
ŀ	-	_	-	-	-	+	-	-	-	-		-	_		-	-	-	-	_	_					100				_				mavin			maximu
L																									120	wir	lao)WS	S	5	5 1116	smax	s maxin	s maximi	maximu	s maximu

LED Unit



	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
1																								
2																								

											_	
2												
3												
4												



60 windows maximum

LED Lamp (Type C) • Full Voltage

Incandescent Lamp

Full Voltage, w/Check Terminal, 2-color Alternate

Up to 7 rows/15 columns

1								
2								
3								
4								
5								
6								
7								

105 windows maximum

Incandescent Lamp • Transformer, Resistor

Up to 7 rows/15 columns (windows must be 50 at maximum

	1	2	3	4	5	6	7	8	9		13	14	15
1													
2													
3													
4													

50 windows maximum



Replacing Lens, Marking Plate, and Color Screen

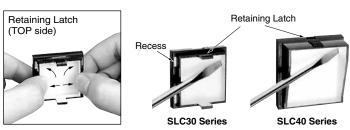
[Removal]

The lens has retaining projections (one or two each on right and left sides). To remove the lens, marking plate, and color screen from the lens frame, push open the lens frame with both hands as shown.

The lens can also be removed by inserting a screwdriver into one of the sides with recesses. Sine the lens has an orientation due to projections, be sure to insert the screwdriver in the direction as shown.

Note: Take care not to damage or scratch the lens surface.

Retaining Projections Location



Series Type F, G Туре С Туре Н Type L Type V Latch Latch Latch SLC30 Series Extension Bidges Extension Ridges Extension Ridges SLC40 Series 170 (Extensible Windows) Not Extensible Not Extensible

Retaining

Projections

[Installation]

Install the color screen and marking plate into the lens frame.

To install the lens, insert its retaining projections into the recesses inside the lens frame, and press the lens on the other side into the lens frame.

Replacing the LED Unit

Ensure that power to the display lights has been turned off before removing the LED un...

[Removal]

Use the LED unit removal tool (MT-101) to pull out the LED unit. For SLC30 units, pinch the top and bottom sides of the unit. For SLC40 units, pinch the right and left sides of the unit.



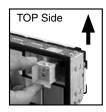
[Installation]

Lèns

The LED unit has an orientation. To install the LED unit, place the metal pins on the LED unit to fit into the receptacles in the housing, and insert the LED unit.

1

2



1 Lens Frame

④ Lens

(4)

3

2 White Marking Plate

③ Clear Screen/Color Screen

Note: When removing the LED unit from the housing, pull it out straight without pressing on the LED unit terminals.

LED Unit Color Identification

Each LED unit has part no. and identification mark stamped.

Color	Code	Mark	Appea	arance
Color	Code	IVIATK	SLC30	SLC40
Red	R	● Red dot		
Green	G	● Green dot		
Amber	А	Amber dot		
Blue	S	● Blue dot		

Calar	Carla	Marile	Appea	rance
Color	Code	Mark	SLC30	SLC40
Yellow	Y	P (Note)		
White	w	w		
Pure White	PW	Ρ		
Red/ Green	RG	_		

Note: Yellow (Y) LED unit uses a pure white LED unit with a yellow filter on the LED.

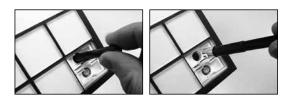


Replacing LED Lamps

SLC30, Type C

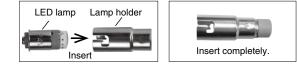
[Removal]

Push lamp holder tool OR-44 into the LED lamp kit, and push and turn clockwise to remove the lamp from the lamp holder.



[Installation]

Insert the lamp into the lamp holder completely (lamps can be installed easily by using the handle part of lamp holder tool).



Insert the lamp holder tool into the lamp holder.

Align the insertion guides of the lamp holder with the grooves in the SLC unit. Push the lamp lightly and turn clockwise to install.

200

SLC40, Type C

25

Lamps can be replaced easily by using the lamp holder tool OR-55. When removing the lamp, reflector does not have to be removed.

Installation on Panel

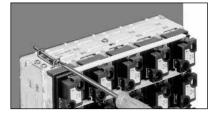
Insert the units into a panel cut-out from the front, and install the mounting clips supplied with the units from the back as shown below. Apply loctite on the screws to prevent loosening. The number of mounting screws varies with the number of windows. Tighten the screws to a torque of 0.39 N·m to 0.49 N·m.

Example of Mounting Clip Positions (=)

Columns Rows	1	2	3 to 8	9 to 15	16 to 22	23 to 26
1 to 2		(Note)				
3		۴٦		<u>ر - م</u>	~	
4 to 6			,	_	J	· · · · ·
7 to 10						

Note: See below for Type V.





No. of Mounting Clips

Columns Rows	1 to 2	3 to 8	9 to 15	16 to 22	23 to 26
1 to 2	2	4 (6)	6 (8)	8	10
3 to 6	4 (6)	6 (8)	8 (10)	10 (12)	12 (14)
7 to 10	6 (8)	8 (10)	10 (12)	12	14

Note: Numbers in () show the number of mounting clips required for transformer, resistor, flicker, and DC-DC converter.

SLC30/40 Series Combination Display Lights Instructions

SLC30/40 Series Combination Display Lights Specification Sheet

Part No.	Color Code Designations
Contact	
Phone No.	
Address	
Customer	
Date of Order	

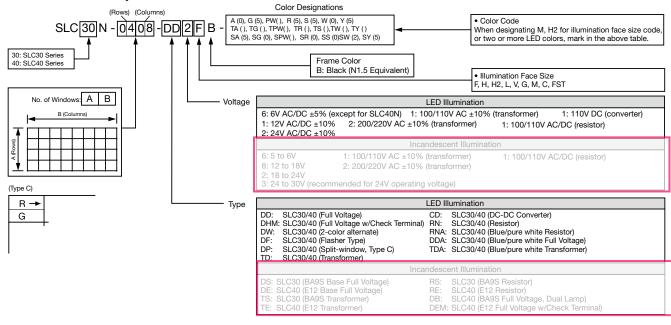
Part No.

SLC 0 N- B-	A (), G (), PW (), R (), S (), W (), Y () TA (), TG (), TPW (), TR (), TS (), TW (), TY ()
	SA (), SG (), SPW (), SR (), SS (), SW (), SY ()

Illumination Face Size & Color Screen Code Designations

										(This	Side	e Up.)								
\langle	Colun	าทร																					4	0 Serie	es j ³	0 Seri
ws	\mathbf{N}	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
	1 -	 +	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	$\frac{1}{1}$	+
	2	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	ł	+
	3	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	Ŧ	+
	4	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+
	5	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+ I	<u> -+-</u>	<u> </u>	-+ -	• +	+
	6	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+ -	• + •	- +	+	+	+	+	+
•	- 7	- +	-+-	-+-	-+-	-+-	-+-	- + -	- +-	-+-	-+-	-+-	· -+ -	- + -	- + -	-+-	_+ _	-+-	4	+	+	+	+	+	+	Г
	8	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	Г			
	9	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	+	Г					
	- 10																									

Part No. Development



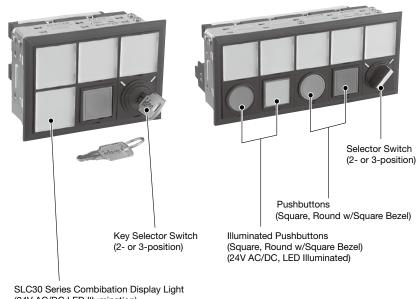


SLC30 Series Combination Display with Control Units

Combination of display lights and control units reduce labor of switch installation and minimizes installation space.

Switch for lamp test, external switch for system display can be integrated into the frame of combination display lights.

- Various control units can be installed in the window frame, with or without SLC units.
- Panel space can be reduced.
- Labor and time to install switches can be reduced.
- Flexibility of panel design is maximized.
- Up to 30 windows (3 rows × 10 columns) can be used.



(24V AC/DC LED Illumination)

Combination Display Lights

- LED Illumination
- One-color Full, Type F (30 × 30mm)
- Operating voltage: 24V AC/DC
 Illumination color:
- Amber (A), Blue (S), Green (G), Pure White (PW), Red (R), White (W), Yellow (Y)
- Frame color: Black (B)

Control Unit (SLC30-LW)

Pushbutton (Square, Round w/Square Bezel)

- Contact: DPDT (gold or silver)
- Operation: Momentary
- Button color:
- Black (B), Green (G), Red (R), Blue (S), White (W), Yellow (Y) **Illuminated Pushbutton**

(Square, Round w/Square Bezel)

- Contact: DPDT (gold or silver)
- Operation: Momentary
- Illumination color:
- Amber (A), Green (G), Pure White (PW), Red (R), Blue (S), White (W), Yellow (Y)

Selector Switch (Round w/Square Bezel) Key Selector Switch (Round w/Square Bezel)

- Contact: DPDT (gold or silver)
- Operation: 2 or 3-position, maintained

	Operator Pos	sition and Conta	ct Operation
Operation Angle	🔨 Left	1 Center	🖊 Right
90° 2-position	Left Contact Right Contact NO NC NO NC C C C C C		Left Contact NO NC NO NC O C C C
45° 3-position © ®	Left Contact Right Contact NO NC NO NC C C C	Left Contact Right Contact NO NC NO NC C C C C	Left Contact Right Contact NO NC NO NC C C C C

Specifications

Connection Wire	SLC30: Solid wire Ø1.6 × 2 Stranded wire 2 mm ² × 2 SLC-LW: Stranded wire 1.25 mm ² maximum			
Terminal Screw	SLC30: M3.5 SLC30-LW: M3.0			
Insulation Resistance	100 M Ω minimum (500V DC megger)			
	SLC30: 2000V AC, 1 minute			
Dielectric Strength	SLC30-LW: 2500V AC, 1 minute (between terminals of the same pole: 1000V AC, 1 minute)			
Operating Temperature	-20 to 40°C (no freezing)			
Storage Temperature	-25 to +60°C (no freezing)			
Operating Humidity	45 to 85% RH (no condensation)			

Contact Ratings

Rated Insulation Voltage	250V AC/DC
Rated Current	Gold contact: 3A Silver contact: 5A
Operating Voltage/Current	Gold contact: 125V AC/0.1A, 30V DC/0.1A (resistive load) Silver contact: 125V AC/3A, 250V AC/2A 30V DC/2A, 125V DC/0.4A (resistive load)

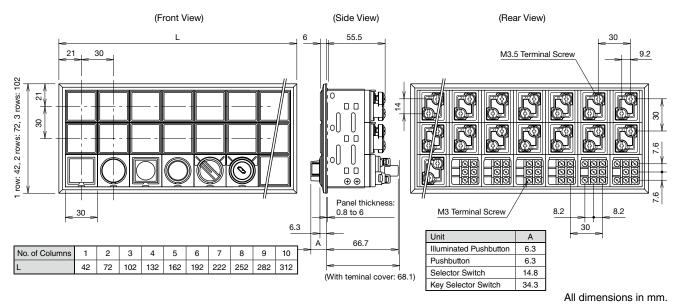
Combination Display Light Ratings

Operating Voltage	24V AC/DC	
Rated Current	Amber, red, white : Blue, green, pure white, yellow:	12 mA 11 mA

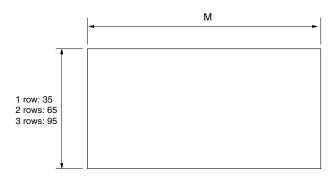


SLC30 Series Combination Display with Control Units

Dimensions



Panel Cut-out



No. of Columns	1	2	3	4	5	6	7	8	9	10
M (mm)	35	65	95	125	155	185	215	245	275	305

Panel Cut-out (Bottom View)

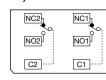
SLC30



Pushbutton Selector Switch Key Selector Switch







X1: Positive lamp terminal X2: Negative lamp terminal

Ordering Information

- 1. When ordering, complete the Specification Sheet on page 39.
- Control units (SLC30-LW) can be mounted on the bottom row only.
- Jumpers (SLCN-JP34/-JP35) are used between combination display lights only. Jumpers can not be used between control units, or between control units and combination display lights.
- 4. See page 27 to 29 for accessories.
- 5. Minimum unit size is 2 × 1 windows.

A Safety Precautions

See page 32.

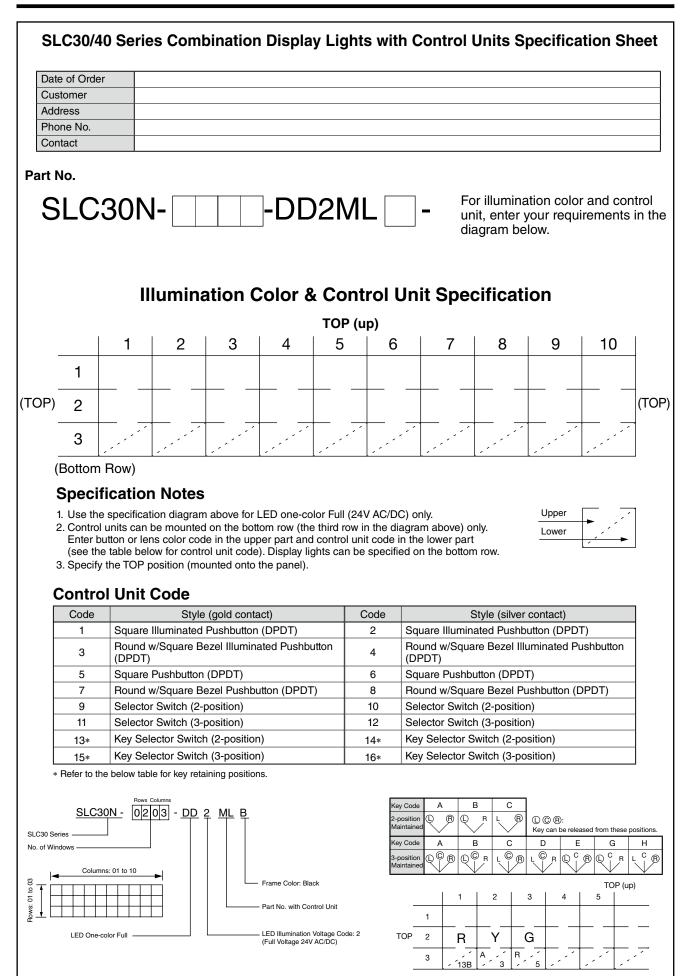
Operating Instructions

- 1. When using the insulation terminal cover (LW-VL2M) for the control units
 - Install the terminal cover on the SLC units before wiring. Terminal covers cannot be installed after wiring.
 - Ring crimping terminals cannot be installed when terminal covers are used. Use spade terminals or wire directly.
- Do not remove the operator part of control units from the housing. Otherwise contacts may malfunction.
- On key selector switches, do not attempt to remove the key at any key retained position with excessive force (more than approx. 70N). Otherwise the operator part detaches from the housing, causing the contacts to malfunction.
- 4. Use a lamp holder tool (OR-55) when replacing lamps for control units.
- 5. For wiring, use wires of a proper size to meet the voltage and current requirements. Tighten the M3.5 terminal screws to a tightening torque shown below.

Terminal Screw	Recommended Tightening Torque			
M3	0.6 to 1.0 N⋅m			
M3.5	1.0 to 1.3 N·m			

- 6. Up to 10 SLC units (Type F equivalent) can be lit continuously. When more units are mounted, consider the following restrictions.
 - Do not light more than 40% of the SLC units continuously, and light the units in a checker pattern.
 - When more than 40% of the units are lit continuously, limit the lighting duration to 40 minutes. Before lighting the units again, ensure that all units have cooled down.
- 7. For other operating instructions of display lights, see the relevant pages of SLC30/40 catalog.
- 8. For other operating instructions of control units, see the relevant pages of ø22 LW control unit catalog.









Specifications and other descriptions in this brochure are subject to change without notice.

Tible: +1-408-747-0550 / (800) 262-IDEC (4322) Tel: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 24 Kwun Tong, Kowloon, Hong Kong Fax: +1-408-747-0550 / (800) 262-IDEC (4322) Tel: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 24 Kwun Tong, Kowloon, Hong Kong Fax: +1-408-747-0550 / (800) 262-IDEC (4322) Tel: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 24 E-mail: info@Kowloon, Hong Kong E-mail: opencontact@idec.com IDEC (SHANGHAI) CORPORATION IDEC TAIWAN CORPORATION J155 Pepper Mill Court, Unit 4 No. 288 Nanjing Road West, Shanghai 20003, PRC IDE-1, No. 79, Hsin Tai Wu Road, Sec. 1, Hsi-Chih District, 22101 New Taipei City, Taiwan Tel: +1-905-890-8561, Toll Free: (888) 317-IDEC (4329) Fax: +1-905-890-8562 Fax: +1-905-890-8562 Fax: +1-905-890-8562	pecifications and other des		change without houce.	
1175 Elko Drive, Sunnyvale, CA 94089-2209, USA Heselstruecken 8, 22453 Hamburg, Germany Unit G & H, 26/F, MG Tower, No. 133 Hoi Bun Road Tel: +1-408-747-0550 / (800) 625-DEC (4322) Fax: +1-494-60-25 30 54 - 0, Fax: +49-40-25 30 54 - 2, Fax: +49-40-25 30 54 - 2, Fax: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 2, Fax: +49-40-25 400 54 - 2, Fax: +49-40-25 30 54 - 2, Fax: +49-40-25 400 54 , Fax: +40-2-2608-3939, Fax: +485-2-46135-6226 Unit G & H, 26/F, MG Tower, No. 133 Hoi Bun Road Tel: +1055808, Fax: How Tower		IDEC CORPORATIO	Tel: +81-6-6398-2527, Fax: +81-6-	
L-mail: sales@ca.idec.com IDEC (BEIJING) CORPORATION No. 31, Tanney Lane #05-01, IDEC AUSTRALIA PTY. LTD. No. 117, 104 Ferntree Gully Road, No. 81, Tanney Lane #05-01, Unit 17, 104 Ferntree Gully Road, No. 81, Tanney Lane #05-01, HB Centre 2, Singapore 347788 Tel: +61-3-8523-5900, Toll Free: 1800-68-4332 Beijing 100026, PRC Tel: +86-10-6581-6131, Fax: +86-10-6581-5119 Fax: +61-3-8523-5999 IDEC (SHENZHEN) CORPORATION No. 81, Tannery Lane #05-01, Unit AB-3B2, Tian Xiang Building, Tian'an Cyber Park, Beiling 100026, PRC Tel: +86-10-6581-6131, Fax: +86-10-6581-5119 Unit AB-3B2, Tian Xiang Building, Tian'an Cyber Park, Tel: +86-755-8356-2977, Fax: +86-755-8356-2944 HB Centre 2, Singapore 347788 VWW.idec.com Tel: +86-755-8356-2977, Fax: +86-755-8356-2944 Tel: +86-755-8356-2976, Fax: +66-392-9768 HE centre 2, Singapore 347788		1175 Elko Drive, Sunnyvale, CA 94089-2209, USA Tel: +1-408-747-0550 / (800) 262-IDEC (4332) Fax: +1-408-744-9055 / (800) 635-6246 E-mail: opencontact@idec.com IDEC CANADA LIMITED 3155 Pepper Mill Court, Unit 4 Mississauga, Ontario, L5L 4X7, Canada Tel: +1-905-890-8561, Toll Free: (888) 317-IDEC (4332) Fax: +1-905-890-8562 E-mail: sales@ca.idec.com IDEC AUSTRALIA PTY. LTD. Unit 17, 104 Ferntree Gully Road, Oakleigh, Victoria 3166, Australia Tel: +61-3-8523-5909, Toll Free: 1800-68-4332 Fax: +61-3-8523-5999	Heselstruecken 8, 22453 Hamburg, Germany Tel: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 24 E-mail: service@eu.idec.com IDEC (SHANGHAI) CORPORATION Room 701-702 Chong Hing Finance Center, No. 288 Nanjing Road West, Shanghai 200003, PRC Tel: +86-21-6135-1515 Fax: +86-21-6135-6225 / +86-21-6135-6226 E-mail: idecS@cn.idec.com IDEC (BEIJING) CORPORATION Room 211B, Tower B, The Grand Pacific Building, 8A Guanghua Road, Chaoyang District, Beijing 100026, PRC Tel: +86-10-6581-6131, Fax: +86-10-6581-5119 IDEC (SHENZHEN) CORPORATION Unit AB-3B2, Tian Xiang Building, Tian'an Cyber Park, Fu Tian District, Shenzhen, Guang Dong 518040, PRC	Unit G & H, 26/F, MG Tower, No. 133 Hoi Bun Road, Kwun Tong, Kowloon, Hong Kong Tel: +852-2803-8989, Fax: +852-2565-0171 E-mail: info@hk.idec.com IDEC TAIWAN CORPORATION 8F-1, No. 79, Hsin Tai Wu Road, Sec. 1, Hsi-Chih District, 22101 New Taipei City, Taiwan Tel: +886-22698-3929, Fax: +886-2698-3931 E-mail: service@twidec.com IDEC IZUMI ASIA PTE. LTD. No. 31, Tannery Lane #05-01, HB Centre 2, Singapore 347788 Tel: +856-746-1155, Fax: +856-8844-5995 E-mail: info@sg.idec.com IDEC ASIA (THAILAND) CO.,LTD. 20th Fi, Sorachai Bidg, No.23/78, Soi Sukhumvit 63, Sukhumvit Rd, Klongton-nua, Wattana, Bangkok 10110 Tel: +652-392-9765, Fax: +662-392-9768