

HA1B Series Installation Instructions



This device is for use on a flat, smooth surface of a NEMA type 4 or 13 enclosure.

WARNING: To prevent injury, this device must be disconnected from all power sources prior to initiating work.

CAUTION: When installing in a metal enclosure, maintain a ½" (12.7mm) min. clearance between exposed metal parts of contact and enclosure.

NOTE: For compliance with Semi S2 standards, EMO switches must be mounted between 33" and 64.5" from ground level.

Installation

1. Remove contact block by turning metal locking lever counterclockwise (as viewed from the back of the switch) and sliding it off.
2. Loosen and remove plastic locking nut and remove square steel anti-rotation device from front portion of switch.
3. Insert front portion of switch through the panel cutout from the front of the panel, then slide on anti-rotation device and tighten locking nut (15 in-lb).
4. Slid contact onto operator and rotate locking lever clockwise (as viewed from the front of the panel).
5. Optionally insert yellow plastic safety lever lock onto locking lever to prevent contact removal.

Panel Cutout

