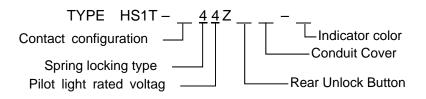


SPECIFICATIONS

No. ISA4414 Date: May.9.2019

HS1T SERIES SOLENOID TYPE SAFETY SWITCH

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1. Applicable standards

Applicable Standards	ENISO/ISO14119		
Applicable Standards			
	IEC60947-5-1		
	EN60947-5-1(TÜV approval)		
	GS-ET-19(TÜV approval)		
	UL508(UL Listing approval)		
	CSA C22.2 No.14(c-UL Listing approval)		
	GB/T14048.5(CCC pending)		
Standards for use	IEC60204-1/EN60204-1		
Applicable directives	Low voltage directive, Machinery directive		

2. Operating conditions

(1) Operating Temperature - 25 to + 55°C (no freezing)
(2) Relative Humidity 20 to 95% RH (no condensation)
(3) Storage temperature - 40 to + 80°C (no freezing)

(4) Pollution degree 3 (inside: 2)

3. Ratings

3.1 Contact

(1) Rated insulation voltage 250V (IEC60947-5-1)

(2) Thermal current 2.5A

(3) Rated operating voltage and rated operating current

Rated operating voltage			30V	125V	250V
Operating	AC	Resistive load (AC-12)	_	2.5A	1.5A
		Inductive load (AC-15)	1	1.5A	0.75A
	DC	Resistive load (DC-12)	2.0A	0.4A	0.2A
		Inductive load (DC-13)	1.0A	0.22A	0.1A

UL, c-UL rating: Pilot Duty AC 0.75A/250V, Pilot Duty DC 1.0A/30V

TUV rating: AC-15 0.75A/250V, DC-13 1.0A/30V

CCC rating: AC-15 0.75A/250V, DC-13 1.0A/30V(Applying)

(4) Minimum applicable load 3V AC/DC, 5mA (reference value)

(5) Operating frequency 900 operations / hour

3.2 Solenoid

(1) Rated insulation voltage 30V (2) Rated operating voltage 24V DC (3) Rated current ($\pm 10\%$) 200 mA (4) Coil resistance ($\pm 10\%$) 120 Ω (at 20°C)

(5) Turn on voltage Rated voltage × 85% maximum (at 20°C) (6) Turn off voltage Rated voltage × 10% minimum (at 20°C)

(7)Continuous applicable voltage Rated voltage × 110%

(8)Continuous applicable duration Continuous (9)Class of protection Class F

(10)Rated power consumption Approx. 5W (initial value)

3.3 Indicator

(1) Rated insulation voltage 30V
(2) Rated operating voltage 24V DC
(3) Rated current 10mA
(4) Light source LED
(5) Illumination color - () Green (G)

4. Construction

(1) Outside view / Mounting hole layout See the attached sheet.

(2) Mounting screw $M5\times3$

(3) Degree of protection IP67 (IEC60529) Type 4X Indoor Use Only

(4) Contact configuration $- (\Box)$ See the attached sheet

(5) Actuator unlocking method (a) Solenoid

(b)Manual unlock tool

(c)Rear Unlock Button (When use rear unlock button)

(6) Indicator light With pilot light

(7) Rear Unlock Button - () Without(blank), With(L)

(8) Safety switch housing color Black

(9) Operation head cover Zinc alloy die-casting, Silver

(10) Conduit type - (Δ) Standard type(M20)(M), Cable side-routed type(M20)(SM)

(11) Terminal number identification See the operating characteristic chart

(12)Applicable wire
0.3~1.5mm² (AWG22~16)
(13)Operation of contact elements
(14) Electric shock protection
(15)Weight

0.3~1.5mm² (AWG22~16)

By a special actuator
Class (IEC61140)

Approx. 450g

5. Characteristics

(1) Temperature rise Contact: 50°C maximum

Terminal: 50°C maximum Coil: 105°C maximum Lens: 30°C maximum

(2) Insulation resistance $100 \text{ M}\Omega \text{ minimum } (500 \text{V DC megger})$

(3) Impulse withstand voltage 2.5 kV (between LED/solenoid and ground: 0.5 kV)

(4) Contact resistance 50 m Ω maximum (initial value)

(5) Vibration resistance

(a) Operating extremes 10 to 55 Hz, amplitude 0.35 mm minimum (b) Damage limits 30 Hz, Amplitude 1.5 mm minimum

(6) Shock resistance

(a) Operating extremes 100 m/s^2 (b) Damage limits $1,000 \text{ m/s}^2$

(7)Actuator Retention Force Fzh = 5,000N min. (GS-ET-19)

The actuator retention force of HS1T is 5000N at static load.

Make sure that a force exceeding the above specification is not applied.

In the event where the actuator retention force might exceed the expected load, add a system that can detect the opening of the door and stops the machine, such as adding another safety switch without lock

(such as HS5D) or a sensor.

(8)Operating force

(a) Actuator insertion Approx. 8.0+5.0 N (b) Actuator removal Approx. 9.0+5.0 N (9)Travel (from mounting reference position)

(a) Actuator total travel 28.5 mm (actuator : HS9Z-A11T)

(b) Direct opening travel 12.0 mm minimum (actuator: HS9Z-A11T)

(10)Direct Opening Force120 N minimum(11) Operating speed0.05~1.0 m/s(12) Conditional short-circuit current50A (250 V)

(13)Short-circuit protective device 250V AC, 10A, Fast blowing fuse

6. Life

(1) Mechanical life 2,000,000 operations minimum

(Operating frequency: 900 operations/hour)

(2) Electrical life 100,000 operations minimum

(AC-15 250A · 0.75A)

(Operating frequency: 900 operations/hour)

2,000,000 operations minimum

(AC/DC24V·100mA)

(Operating frequency: 900 operations/hour)

(3) The Rear Unlock Button 3,000 operations minimum

(Operating frequency: 900 operations/hour)

7. Attachment

(1) Manual unlock tool Type: HS9Z-KEY5

(2) Rear Unlock Button With Rear Unlock Button type(3) Rear Unlock Button Screw With Rear Unlock Button type

- 8. Operation Cycle, Contact Configuration and Operation
- · Contact operation is based on the condition that the actuator is inserted into the center of the safety switch slot
- · Contact operation shows the HS9Z-A11T/A12T actuator.
- · Use main circuit or monitor circuit with for the input to safety circuit.
- · Indicator turns on when solenoid is energized.

● Contact Configuration and Operation

Type *10	0 Contact Congifiguration *11					Contact Operation (reference)			
	(P.)	j	(+) A2	(-) ⊭ <u>A</u> 1	0 (Acti	Approx	4.2 ((Travel: teference Posit (Lock) x Approx. Ap 11.6	tion
HS1T-XD□	Monitor Circuit: ⊕ 11.± Monitor Circuit:	_12	41+ 42	※9	11-12 41-42				
[HS1T-XF□]	Monitor Circuit: ⊕ 11 → Monitor Circuit: ⊕ 21 →	12 22	,		11-12 21-22				
HS1T-XG□]	Monitor Circuit: ⊕ 11 → Monitor Circuit: 23	12 24			11-12 23-24				
HS1T-XH□	Monitor Circuit: Monitor Circuit:		41+ 42 51+ 52	#	41-42 51-52				_
HS1T-VA□	Monitor Circuit: ⊕ 11 → Monitor Circuit: 23 Monitor Circuit:	12 24	41+ 42 53 54	رحار	11-12 23-24 41-42 53-54				
[HS1T-VB□]	Monitor Circuit: ⊕ 11 + Monitor Circuit: 23 Monitor Circuit:	12 24	41+ 42 51+ 52		11-12 23-24 41-42 51-52				
HS1T-VC□	Monitor Circuit: ⊕ 11 → Monitor Circuit: ⊕ 21 → Monitor Circuit:	12 22	41+ 42 53 54	_	11-12 21-22 41-42 53-54				
HS1T-VD□	Monitor Circuit: ⊕ 11 + Monitor Circuit: ⊕ 21 + Monitor Circuit:	12 22	41+ 42 51+ 52		11-12 21-22 41-42 51-52				
HS1T-VF□	Monitor Circuit:⊕ 11 + Monitor Circuit:⊕ 21 + Monitor Circuit:⊕ 31 +	12 22 32	41+ 42	•	11-12 21-22 31-32 41-42				
HS1T-VG□	Monitor Circuit:⊕ 11 →	12 22 34	41+ 42	æ	11-12 21-22 33-34 41-42				
HS1T-VH□	Monitor Circuit: ⊕ 11 +	12	41+ 42 51+ 52 61+ 62		11-12 41-42 51-52 61-62				
HS1T-VJ□	Menitor Circuit: ⊕ 11 + Menitor Circuit: Menitor Circuit:	12	41+ 42 51+ 52 63 64		11-12 41-42 51-52 63-64				
HS1T-VW□	Monitor Circuit: 13	_14	41+ 42 51+ 52 61+ 62		13-14 41-42 51-52 61-62				
HS1T-VX□	Monitor Circuit: 13	_14	41+ 42 51+ 52 63 64		13-14 41-42 51-52 63-64				
HS1T-DD□	Main Circuit: ⊕ 11 → Main Circuit: ⊕ 21 →	_	+ 42 52	. Œ	11-42 21-52				

- *1 This locking monitoring marking has been newly described in section 9.2.1 of EN ISO / ISO14119. It indicates that any devices with this marking meet the following EN ISO / ISO 14119 requirements:
- General (- General requirements for guard locking devices) (Section 5.7.1) *
- Locking monitoring (- Locking monitoring for guard locking devices) (Section 5.7.2.2)

When a lock monitor circuit (contact) has the locking monitoring marking, it means that one circuit (contact) can monitor the position and the locking function of the protective door is closed and locked.

Both HS1T spring lock and solenoid lock models have marking for lock monitoring. Note that solenoid lock models can be used in applications where lock for safety purpose is found unnecessary after a risk assessment, e.g.locking is needed for purposes such as in production process.

*2 These are the image of locking position with actuator inserted.

Operation Cycle
• Spring Lock Type (HS1T-□4)

- Spring Lock Type (1311-14)							
Door States	Closed	Closed	Open	Closed			
Solenoid Power A1-A2	OFF	ON	ON/OFF	OFF			
Manual Unlock Key	Turn the key to lock position	Turn the key to lock position	Turn the key to lock position	Turn the key to unlock position			
Rear Unlock Button	Returned status	Returned status	Returned status	When operating the Button			
Main Circuit 11-42 21-52	Closed	Open	Open	Open			
Monitor Circuit 11-12 21-22 31-32	Closed	Closed	Open	Closed			
Monitor Circuit 13-14 23-24 33-34	Open	Open	Closed	Open			
Monitor Circuit 41-42 51-52	Closed	Open	Open	Open			
Monitor Circuit 53-54 63-64	Open	Closed	Closed	Closed			
	Door is locked. The machine can be operated.	Door is unlocked. The machine can not be operated.	The machine can not be operated.	Door is unlocked. The machine can not be operated.			