Force Guided Relays





Enables flexible construction of safety circuits

Compact and EN compliant RF1V force guided relays.



· See website for details on approvals and standards.

Force guided contact mechanism

EN50205 Type A TÜV approved

Fast Response Time

Response time of 8 ms. Ensures safety by turning the load off quickly.

High Shock Resistance

High shock resistant suitable for use in machine tools and in environments subjected to vibration and shocks. (200 m/s² minimum)

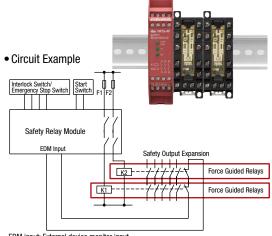
Clear Visiblilty

Available with a built-in LED.

Output expansion for safety relay modules and safety controllers

HR1S Safety Relay Module

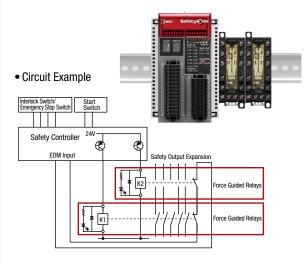
Cost effective and easy method to expand mechanical contact outputs.

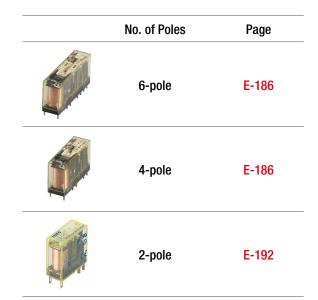


EDM input: External device monitor input

FS1A Safety Controller

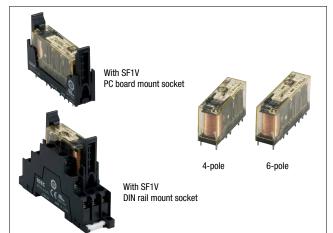
Solid state safety outputs of safety controllers can be converted to mechanical contact outputs.





E-185

Compact and EN compliant RF1V force guided relays.



afety	
Produc	
ts	

APEM

Switches & Pilot Lights Control Boxes

Emergency Stop Switches

Enabling Switches

Explosion Proof

Terminal Blocks

Relays & Sockets Package quantity: 10

Co	ontact	Rated Coil Voltage	Without LED Indicator	With LED Indicator	With Counter-electromotive Force Diode With LED Indicator	Circuit Protectors
			Part No.	Part No.	Part No.	Power Supplies
		12V DC	RF1V-2A2B-D12	RF1V-2A2BL-D12	RF1V-2A2BLD1-D12	
	2N0-2NC	24V DC	RF1V-2A2B-D24	RF1V-2A2BL-D24	RF1V-2A2BLD1-D24	LED Illumination
		48V DC	RF1V-2A2B-D48	RF1V-2A2BL-D48	RF1V-2A2BLD1-D48]
4-pole		12V DC	RF1V-3A1B-D12	RF1V-3A1BL-D12	RF1V-3A1BLD1-D12	Controllers
	3N0-1NC	24V DC	RF1V-3A1B-D24	RF1V-3A1BL-D24	RF1V-3A1BLD1-D24	Operator
		48V DC	RF1V-3A1B-D48	RF1V-3A1BL-D48	RF1V-3A1BLD1-D48	Interfaces
		12V DC	RF1V-4A2B-D12	RF1V-4A2BL-D12	RF1V-4A2BLD1-D12	Sensors
	4N0-2NC	24V DC	RF1V-4A2B-D24	RF1V-4A2BL-D24	RF1V-4A2BLD1-D24	
		48V DC	RF1V-4A2B-D48	RF1V-4A2BL-D48	RF1V-4A2BLD1-D48	AUTO-ID
		12V DC	RF1V-5A1B-D12	RF1V-5A1BL-D12	RF1V-5A1BLD1-D12]
6-pole	5NO-1NC	24V DC	RF1V-5A1B-D24	RF1V-5A1BL-D24	RF1V-5A1BLD1-D24	
		48V DC	RF1V-5A1B-D48	RF1V-5A1BL-D48	RF1V-5A1BLD1-D48	
		12V DC	RF1V-3A3B-D12	RF1V-3A3BL-D12	RF1V-3A3BLD1-D12	Interlock Switches
	3N0-3NC	24V DC	RF1V-3A3B-D24	RF1V-3A3BL-D24	RF1V-3A3BLD1-D24	Non-contact
		48V DC	RF1V-3A3B-D48	RF1V-3A3BL-D48	RF1V-3A3BLD1-D48	Interlock Switches
<u> </u>						- Safety Laser

Sockets

Sockets		Package quantity: 10
Types	No. of Poles	Part No.
DIN Rail Mount Sockets	4	SF1V-4-07L
Din hail would sockets	6	SF1V-6-07L
PC Board Mount Sockets	4	SF1V-4-61
1 0 Doard Would Sockets	6	SF1V-6-61

Coil Ratings

		Rated Coil	Rated Current (mA)	Coil	Opera	Operating Characteristics (at 20°C)			RF1V
C	ontact	Voltage (V)	±10% (at 20°C) (Note 1)	Resistance (Ω) ±10% (at 20°C)) Pickup Voltage Dropout Voltage Maximum allowable Consumpt		Consumption	RF2	
		12V DC	30.0	400					HR2S
	2NO-2NC	24V DC	15.0	1,600					
4-pole		48V DC	7.5	6,400				Approx 0.26W	HR1S
4-pole		12V DC	30.0	400				Approx. 0.36W	
	3NO-1NC	24V DC	15.0	1,600					
		48V DC	7.5	6,400					
		12V DC	41.7	288					
	4NO-2NC	24V DC	20.8	1,152	75% maximum	10% minimum	110%		
		48V DC	10.4	4,608					
		12V DC	41.7	288					
6-pole	5NO-1NC	24V DC	20.8	1,152				Approx. 0.50W	
		48V DC	10.4	4,608					
		12V DC	41.7	288					
	3NO-3NC	24V DC	20.8	1,152					
		48V DC	10.4	4,608					

Note 1: For relays with LED indicator, the rated current increases by approx. 2 mA.

Note 2: Maximum allowable voltage is the maximum voltage that can be applied to relay coils.



FS1A

Scanners Safety Light Curtains Safety Modules

RF1V Force Guided Relays / SF1V Relay Sockets

Relay Specifications

Pr			L4 t.		0		
b0.	Number of Pole		4-pole		6-pole		
Products	Contact Config		2NO-2NC	3NO-1NC	4N0-2NC	5NO-1NC	3NO-3NC
ts		ance (initial value) (Note 1)	100 mΩ maximum				
	Contact Materia		AgSnO ₂ (Au flashed)				
	Rated Load (read	,	6A 250V AC, 6A 30V D				
		ching Power (resistive load)	, , ,	OV DC max.), 85W DC (3	30V to 120V DC max.)		
	Allowable Swit		250V AC, 125V DC				
APEM	Allowable Swit		6A				
Switches &	Minimum Appli	cable Load (Note 2)	5V DC, 1 mA (reference	e value)			
Pilot Lights	Power Consum	ption (approx.)	0.36W		0.50W		
	Insulation Resi	stance		00V DC megger, same	measurement position	s as the dielectric stre	ngth)
Control Boxes		Between contact and coil	4000V AC, 1 minute				
Emergency					2500V AC, 1 minute		
Stop Switches			2500V AC, 1 minute		Between contacts 7-8		
Enabling			Between contacts 7-8	and 9-10	Between contacts 9-1 Between contacts 11-		
Switches	Dielectric	Between contacts of different poles			4000V AC, 1 minute	12 anu 13-14	
Safety Products	Strength		4000V AC, 1 minute		Between contacts 3-4	and 5-6	
			Between contacts 3-4		Between contacts 3-4		
Explosion Proof			Between contacts 3-4 Between contacts 5-6		Between contacts 5-6		
			between contacts 5-6	and 9-10	Between contacts 7-8	8 and 9-10	
Terminal Blocks		Between contacts of the same pole	1500V AC, 1 minute				
Relays & Sockets	Operate Time (a	at 20°C)	20 ms maximum (at the rated coil voltage, excluding contact bounce time)				
-	Response Time	e (at 20°C) (Note 3)	8 ms maximum (at the rated coil voltage, excluding contact bounce time, without diode) (Note 4)				
Circuit	Release Time (a	at 20°C)	20 ms maximum (at the rated coil voltage, excluding contact bounce time, without diode)				
Protectors	Vibration	Operating Extremes	10 to 55 Hz, amplitude 0.75 mm				
Power Supplies	Resistance	Damage Limits	10 to 55 Hz, amplitude 0.75 mm				
LED Wenningsting	Shock	Operating Extremes (half sine-wave pulse: 11 ms)	200 m/s ² , when moun	ted on DIN rail mount s	ocket: 150 m/s²		
LED Illumination	Resistance	Damage Limits (half sine-wave pulse: 6 ms)	1000 m/s ²				
Controllers			250V AC 6A resistive I	oad: 100,000 operation	s minimum (operating	frequency 1200 per ho	our)
			30V DC 6A resistive load: 100,000 operations minimum (operating frequency 1200 per hour)				
Operator				oad: 500,000 operation			
Interfaces	Electrical Life			ad: 500,000 operations iductive load: 100,000 (requency 1800 per no	ur)
Sensors				ng frequency 1200 per			
				ductive load: 100,000 o			
AUTO-ID				ng frequency 1200 per			
	Mechanical Life	9	10 million operations	minimum (operating fre	quency 10,800 operati	ions per hour)	
	Operating Tem	perature (Note 5)	-40 to +85°C (no free	zing)			
	Operating Hum	idity	5 to 85%RH (no conde	ensation)			
Interlock	Storage Temperature		-40 to +85°C (no free	zing)			
Switches	Storage Humid	ity	5 to 85%RH (no conde	ensation)			
Non-contact		uency (rated load)	1200 operations per h	,			
Interlock Switches	Weight (approx		20g		23g		
Safety Laser Scanners		ed using 6V DC,1A voltage drop method.		ote 2: Failure rate level	-		
Scarnels	Noto 1. INICASUI	ou doing of Do, in foliage urop method.	110				

Scann

Safety Light Curtains

FS1A	
RF1V	
RF2	
HR2S	
HR1S	

Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off. Note 5: See the table below for the current and operating temperature

Socket Specifications

Model	SF1V-4-07L	SF1V-6-07L	SF1V-4-61 SF1V-6-6			
Rated Current	6A	6A				
Rated Voltage	250V AC/DC					
Insulation Resistance	1000 MΩ minimu	m (500V DC megg	jer, between termin	als)		
Applicable Wire	0.7 to 1.65 mm ² (18 AWG to 14 AW	/G)	_			
Recommended Screw Tightening Torque	0.5 to 0.8 N·m		_			
Screw Terminal Style	M3 slotted Phillips screw	s self-tapping	_			
Terminal Strength	Wire tensile stren	gth: 50N min.	-	-		
Dielectric Strength	2500V AC, 1 minute (Between live and dead metal parts, between live parts of different poles)					
Vibration Resistance	Damage limits: 10 to 55 Hz, amplitude 0.75 mm Resonance: 10 to 55 Hz, amplitude 0.75 mm					
Shock Resistance	1000 m/s ²					
Operating Temperature (Note)	-40 to +85°C (no freezing)					
Operating Humidity	5 to 85% RH (no condensation)					
Storage Temperature	-40 to +85°C (no freezing)					
Storage Humidity	5 to 85% RH (no o	condensation)				
Degree of Protection	IP20 (finger-safe screw	<i>i</i> terminals)	-	_		
Weight (approx.)	40g	55g	9g	10g		

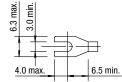
Note: See the table at right for the current and operating temperature.

Note 4: With diode: 12ms maximum (at the rated coil voltage, excluding contact bounce time)

Operating Temperature (relay, socket)

	Single mounting	Collective mounting	
Operating	-40°C to +85°C	4-pole	-40°C to +70°C
Temperature	-40 0 10 +85 0	6-pole	-40°C to +65°C
Contact Current	6A	6A	
When the ambient temperature is over 7/		4-pole	When the ambient temperature is over 60°C, lower the contact current at 0.1A/°C.
Remarks	lower the contact current at 0.1A/°C. 5N01NC: Up to 70°C: Keep the total current of NO side to 24A maximum. Over 70°C: Lower the contact current at 0.1A/°C.		When the ambient temperature is over 50°C, lower the contact current at 0.1A/°C. SNO1NC: Up to 50°C: Keep the total current of NO side to 24A maximum. Over 50°C: Lower the contact current at 0.1A/°C.

Applicable Crimping Terminal



All dimensions in mm.

Note: Ring tongue terminals cannot be used.

E-187

RF1V Force Guided Relays / SF1V Relay Sockets

Safety Products

APEM

Switches & Pilot Lights

Control Boxes Emergency Stop Switches

Enabling Switches

- Explosion Proof
- Terminal Blocks
- Relays & Sockets Circuit

Protectors

Power Supplies

LED Illumination

Controllers Operator Interfaces Sensors

AUTO-ID

Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Module

FS1A	
RF1V	
RF2	
HR2S	

Item **DIN Rail** 19

Accessories

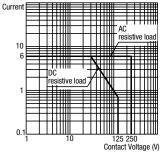
Shape	Specifications	Part No.	Ordering Part No.	Package Quantity	Remarks
	Aluminum Weight: Approx. 200g	BAA1000	BAA1000PN10	10	Length: 1m Width: 35 mm
45 9	Metal (zinc plated steel)	BNL5	BNL5PN10	10	
4 45 9	Weight: Approx. 15g	BNL6	BNL6PN10	10	_

Characteristics

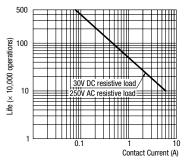
End Clip

Maximum Switching Capacity Contact

24



Electrical Life Curve



Notes on Contact Gaps except Welded Contacts

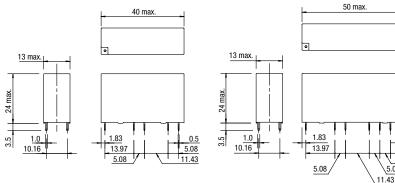
Example: RF1V-2A2B-D24

- If the NO contact (7-8 or 9-10) welds, the NC contact (3-4 or 5-6) remains open even when the relay coil is de-energized, maintaining a gap of 0.5 mm minimum. The remaining unwelded NO contact (9-10 or 7-8) is either open or closed.
- If the NC contact (3-4 or 5-6) welds, the NO contact (7-8 or 9-10) remains open even when the relay coil is energized, maintaining a gap of 0.5 mm minimum. The remaining unwelded NC contact (5-6 or 3-4) is either open or closed.

Dimensions

RF1V Relays

RF1V (4-pole)



5 6 9 10

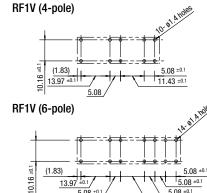
<u>+</u>-3 5 6

2NO-2NC Contact

2NO-2NC Contact

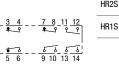
RF1V (6-pole)





5.08 ±0.1

11 43 ±0.1



5 08 ±0.1

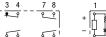


5 6

3NO-1NC Contact

2

RF1V (4-pole) Without LED Indicator

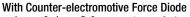


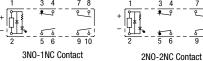
50

9 10

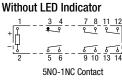
Internal Connection (Bottom View)



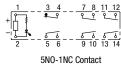




RF1V (6-pole)	
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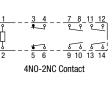


With LED Indicator



With Counter-electromotive Force Diode

<u>8 11 12</u> 9 9 9 ے 14 9 10 13 5NO-1NC Contact



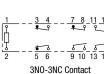


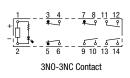
0.5

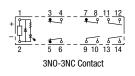
5 08

5.08









RF1V Force Guided Relays / SF1V Relay Sockets

APEM Switches & Pilot Lights Control Boxes

Emergency

Enabling Switches

Explosion Proof

Terminal Blocks

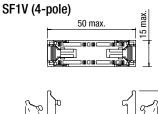
Relays & Sockets

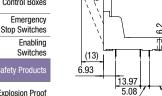
Operator

Sensors AUTO-ID

Dimensions

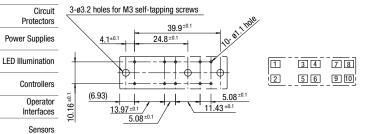






(13)10 5.08 11.43

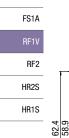
PC Board Mounting Hole Layout / Terminal Arrangement (Bottom View)

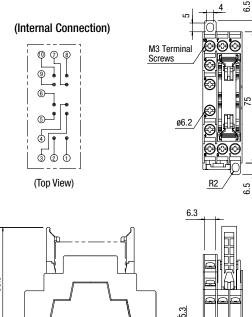


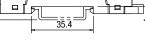
SF1V DIN Rail Mount Socket Dimensions

SF1V (4-pole)

Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Module

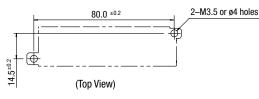


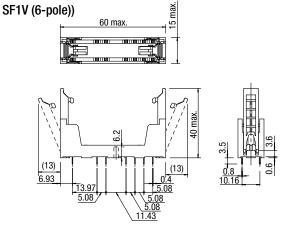




22 4

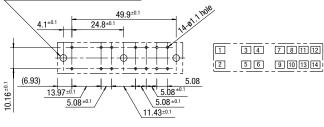
(Panel Mounting Hole Layout)



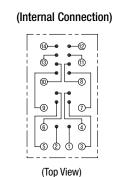


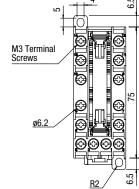
PC Board Mounting Hole Layout / Terminal Arrangement (Bottom View)

3-ø3.2 holes for M3 self-tapping screws

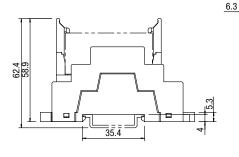


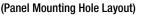


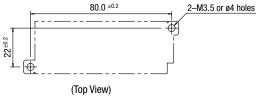




<u>29.8</u>







APEM

Switches & Pilot Lights Control Boxes

Emergency Stop Switches Enabling Switches

Safety Product

Explosion Proof

Terminal Blocks

Relays & Sockets
Circuit Protectors
Power Supplies

LED Illumination

Controllers Operator Interfaces Sensors AUTO-ID

Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Modules

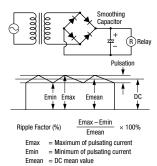
FS1A	
RF1V	
RF2	
HR2S	
HR1S	

Operating Instructions

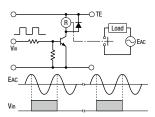
1. Driving Circuit for Relays

- To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions.
- 2. Input voltage for DC coil:

A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through a rectifications circuit, relay operating characteristics, such as pickup voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.

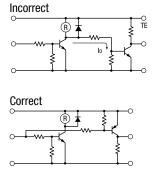


3. Operating the relay in sync with an AC load:



If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage.





When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit below, leakage current (lo) flows through the relay coil while the relay is off. Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example. 5. Surge suppression for transistor driving circuits: When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force, or use RF1V with counter-electromotive force diode. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction.

2. Protection for Relay Contacts

- The contact ratings show maximum values. Make sure that these values are not exceeded even momentarily. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor.
- 2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table:

RC	Power LI-W Ind. Load	This protection circuit can be used when the load impedance is smaller than the RC impedance in an AC load power circuit. R: Resistor of approximately the same resistance value as the load C: 0.1 to 1 μ F
	Power R Ind. Load	This protection circuit can be used for both AC and DC load power circuits. R: Resistor of approximately the same resistance value as the load C: 0.1 to 1 μ F
Diode	+ 0 0 Power D Ind. Load	This protection circuit can be used for DC load power circuits. Use a diode with the following ratings. Reverse withstand voltage: Power voltage of the load circuit × 10 Forward current: More than the load current
Varistor	Power is a line load	This protection circuit can be used for both AC and DC load power circuits. For a best result, when using on a power voltage of 24 to 48V AC/DC, connect a varistor across the load. When using on a power voltage of 100 to 240V AC/DC, connect a varistor across the contacts.

Operating Instructions

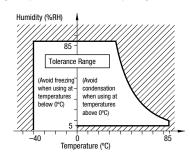
3. Do not use a contact protection circuit as shown below:

Power Load	This protection circuit is very effective in arc suppression when opening the contacts. But, the capacitor is charged while the contacts are opened. When the contacts are closed, the capacitor is discharged through the contacts, increasing the possibility of contact welding.
C Load	This protection circuit is very effective in arc suppression when opening the contacts. But, when the contacts are closed, a current flows to charge the capacitor, causing contact welding.

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

3. Usage, transport, and storage conditions

- Temperature, humidity, atmospheric pressure during usage, transport, and storage.
 - ① Temperature: -40°C to +85°C (no freezing)
 - See E-187 for the current and operating temperature. ② Humidity: 5 to 85%RH (no condensation)
 - The humidity range varies with temperature. Use within the range indicated in the chart below.
 - ③ Atmospheric pressure: 86 to 106 kPa Operating temperature and humidity range



2. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

3. Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

 Low temperature, low humidity environments Plastic parts may become brittle when used in low temperature and low humidity environments.

4. Panel Mounting

When mounting DIN rail mount sockets on a panel, take the following into consideration.

- Use M3.5 screws, spring washers, and hex nuts.
- For mounting hole layout, see dimensions on E-189.
- Keep the tightening torque within 0.49 to 0.68 N·m. Excessive tightening may cause damage to the socket.

5. Others

- 1. General notice
 - ① To maintain the initial characteristics, do not drop or shock the relay.
 - ② The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay cover.
 - ③ Use the relay in environments free from condensation, dust, sulfur dioxide (SO₂), and hydrogen sulfide (H₂S).
 - ④ The RF1V relay cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- 2. Connecting outputs to electronic circuits:
- When the output is connected to a load which responds very quickly, such as an electronic circuit, contact bouncing causes incorrect operation of the load. Take the following measures into consideration.
- ① Connect an integration circuit.
- ② Suppress the pulse voltage due to bouncing within the noise margin of the load.
- Do not use relays in the vicinity of strong magnetic field, as this may affect relay operation.
- 4. UL and CSA ratings may differ from product rated values determined by IDEC.

6. Notes on PC Board Mounting

- When mounting 2 or more relays on a PC board, keep a minimum spacing of 10 mm in each direction. If used without spacing of 10 mm, rated current and operating temperature differs. Consult IDEC.
- Manual soldering: Solder the terminals at 400°C within 3 sec.
- Auto-soldering: Preliminary heating at 120°C within 120 sec. Solder at $260^{\circ}C \pm 5^{\circ}C$ within 6 sec.
- Because the terminal part is filled with epoxy resin, do not excessively solder or bend the terminal. Otherwise, air tightness will degrade.
- Avoid the soldering iron from touching the relay cover or the epoxy filled terminal part.
- Use a non-corrosive resin flux.

APEM

Switches & Pilot Lights

Emergency

Enabling

Switches

Stop Switches

Safety Product

Explosion Proof

Terminal Blocks

Relavs & Sockets

Power Supplies

LED Illumination

Controllers

Operator

Interfaces

Sensors

AUTO-ID

Interlock

Switches

Non-contact

Safety Laser

Safety Light

Safety Module

Scanners

Curtains

FS1A

RF1V

RF2 HR2S HR1S

Interlock Switches

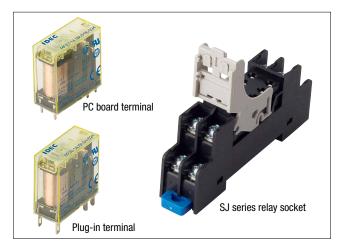
Circuit

Protectors

E-1<u>91</u>

.

For simple and easy safety measure. Reduce cost and installation space.



Force Guided Relays

		Terminal		w/diode	Degree of	Protection	Rated		
Contact Configuration		Style	LED Indicator	of reverse polarity coil	Flux-tight (RTII)	Sealed (RTIII)	Coil Voltage	Part No.	
			With	√	\checkmark	—	12V DC	RF2S-1A1BLD1-D12	
			Without	—	\checkmark	—		RF2S-1A1B-D24	
			without	V	\checkmark	—	24V DC	RF2S-1A1BD1-D24	
	SPST-N0 +		With	√	\checkmark	—	240 DC	RF2S-1A1BLD1-D24	
	SPST-NC		WILII	√	_	√		RF2S-1A1BLD1K-D24	
		Dlug in	Without	—	\checkmark	—		RF2S-1A1B-D48	
		Plug-in	With	√	\checkmark	—	48V DC	RF2S-1A1BLD1-D48	
				√	—	√		RF2S-1A1BLD1K-D48	
			Without	—	\checkmark	—	24V DC	RF2S-2C-D24	
			Without	√	\checkmark	—		RF2S-2CD1-D24	
2-pole	DPDT (*1)			With	√	\checkmark	—	240 00	RF2S-2CLD1-D24
			With	√	_	√		RF2S-2CLD1K-D24	
				—	\checkmark	—	12V DC	RF2V-1A1B-D12	
				—	\checkmark	—		RF2V-1A1B-D24	
	ODOT NO		Without	—	—	\checkmark		RF2V-1A1BK-D24	
	SPST-NO + SPST-NC	PC Board		√	\checkmark	—	24V DC	RF2V-1A1BD1-D24	
	0.01-100	PC DOard		√	—	√		RF2V-1A1BD1K-D24	
			With	√	_	√		RF2V-1A1BLD1K-D24	
			Without	_	\checkmark	_	48V DC	RF2V-1A1B-D48	
	DPDT (*1)		Without	_	\checkmark	—	24V DC	RF2V-2C-D24	

*1) When using DPDT model as a force guided relay, use in SPST-NO+SPST-NC wiring (EN50205).

• Other part numbers are available. See below (contact IDEC for details).

Part No. Development

RF	2	S	-	1A1B		LD1		K	-		D24				
Series	No. of Poles	Terminal Style	Contact Configuration		Option			ree of		Rated	Coil Voltage				
	2 2-pole	S Plug-in		1A1B SPST-NO +	Blank	Standard	Protection		Į ⊦	D12	12V DC				
I		V PC Board		SPST-NC	L	With LED indicator	Blank	RTII							
		I I		2C DPDT	D	With diode (Note 1)	K	RTIII		D24	24V DC				
Note 1 · W	Note 1: With diode: terminal 1 –, terminal 8 +				D1	With diode of reverse polarity coil (Note 2)				D48	48V DC				
	Note 2: With diode of reverse polarity coil: terminal 1 +, terminal 8 –				, ID With					With LED indicator & diode (Note 1)	1				
Note 3: Us	Note 3: Use this chart for interpreting part numbers. Not all possible variations can be realized.					With LED indicator & diode of reverse polarity coil (Note 2)									

FS1A
RF1V
RF2
HR2S

HR1S

APEM

Switches & Pilot Lights Control Boxes

Emergency Stop Switches

Enabling Switches

Explosion Proof

Terminal Blocks

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Interlock Switches

Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Modules

RF2 2-pole Force Guided Relay / SJ Series Socket

Standard Ratings

Voltage	UL Rating	Resistive	CSA Rating Resistive		
vollage	NO	NC	NO	NC	
277V AC	6A	3A	6A	3A	
30V DC	6A	3A	6A	3A	

Voltage	TÜV Rating Resistive			
voltage	NO	NC		
240VAC	6A	3A		
24V DC	6A	ЗA		

Ratings

Coil ratings

Switches &	Rated Voltage		urrent (mA) (at 20°C) Coil Resistance		Operating Chara	Power			
Pilot Lights	Ŭ	±15% (at 20°C)			Minimum Pickup		Maximum Allowable		
Control Boxes	(V)	Without LED With LED		±10% (at 20°C)	Voltage	Dropout Voltage	Voltage (Note)	Consumption	
Emergency	12V DC	58	63	205					
Stop Switches	24V DC	29	33	820	75% maximum	10% minimum	110%	Approx. 0.7W	
Enabling Switches	48V DC	14.6	18	3300					

Note: Maximum allowable voltage is the maximum voltage that can be applied to relay coils.

Specifications

	Specifica	10113					
Terminal Blocks	Model		RF2S (Plug-in Terminal) RF2V (PC board terminal)				
Dolovo & Cookoto	No. of Poles		2-pole				
Relays & Sockets	Contact Config	uration	SPST-NO + SPST-NC, DPDT				
Circuit Protectors	Disconnecting	Means	Micro disconnection				
	Contact Resist	ance (Note 1)	100mΩ maximum				
Power Supplies	Contact Mater	ial	AgNi+Au-Clad				
LED Illumination	Degree of Prot	ection	RTII (flux-tight), RTIII (sealed)				
Controllers	Rated Load (re	sistive load)	NO contact: 240V AC, 6A/24V DC, 6A NC contact: 240V AC, 3A/24V DC, 3A				
Operator Interfaces		Maximum Allowable Power (resistive load)	NO contact: 1440VA/144W, NC contact: 720VA/72W				
Sensors	Contact	Maximum Allowable Voltage	250V AC, 125V DC				
		Maximum Allowable Current	6A				
AUTO-ID	Minimum Appl	icable Load (Note 2)	1V DC, 1mA				
	Power Consumption		Approx. 0.7W				
	Rated Insulation	on Voltage	250V				
<u> </u>	Insulation Resi	istance	1000MΩ minimum (500V megger)				
Interlock Switches	Impulse Withstand Voltage		6000V				
Non-contact	Pollution Degree		2				
Interlock Switches	Between contact and coil		5000V AC, 1 minute				
Safety Laser Scanners	Dielectric	Between contacts of the same pole	4000V AC, 1 minute				
Safety Light	Strength	Between contacts of the different poles	1500V AC, 1 minute				
Curtains	Operating Time	6	15ms max. (at the rated coil voltage, excluding contact bounce time)				
Safety Modules	Response Time	e (Note 3)	5ms max. (at the rated coil voltage, without diode) 20ms max. (at the rated coil voltage, with diode)				
	Release Time		10ms max. (at the rated coil voltage, excluding contact bounce time, without diode) 25ms max. (at the rated coil voltage, excluding contact bounce time, with diode)				
FS1A	Vibration	Operating Extremes	NO contact: 10 to 55Hz, amplitude 0.75mm NC contact: 10 to 55Hz, amplitude 0.2mm				
	Resistance	Damage Limits	10 to 55Hz, amplitude 0.75mm				
RF1V	Shock	Operating Extremes	NO contact: 100m/s ² , NC contact: 50m/s ²				
RF2	Resistance	Damage Limits	1000m/s ²				
HR2S		3	NO contact: 100,000 operations minimum (operating frequency 1,800	per hour) at 240V 6A resistive load or			
HR1S			2A inductive load (power factor 0.4)				
	Electrical Life		100,000 operations minimum (operating frequency 1,800 1A inductive load (time constant 48ms)	per hour) at 24V 6A resistive load or			
			NC contact: 100,000 operations minimum (operating frequency 1,800	per hour) at 240V AC, 3A resistive load or 2A inductive			
			load (power factor 0.4)				
			100,000 operations minimum (operating frequency 1,800 per hour) at 24V DC, 3A resistive load or 1A inductive load (time constant 48ms)				
	Mechanical Life		10 million operations minimum (operating frequency 18,000 operations per hour)				
	Operating Tem	perature	Single mounting: -40 to +70°C (no freezing) Collective mounting: -40 to +55°C (no freezing) -40 to +70°C (no freezing)				
	Operating Hun	nidity	5 to 85%RH (no condensation)				
	Storage Tempe	erature	-40 to +85°C (no freezing)				
	Weight (approx	<.)	18g (without LED/diode), 20g (with LED/with diode/with L	ED & diode)			

• Above values are initial values.

Note 1: Measured using 5V DC, 1A voltage drop method.

Note 2: Failure rate level P, reference value

Note 3: Response time is the time until NO contact opens, after the coil voltage is turned off.

E-193

APEM

Explosion Proof

Removable

marking plate

SJ Series Relay Socket

81 🛞 (E R E US

Fingersafe screw terminal) UK CA (Push-in terminal)

(Standard screw terminal and

See website for details on approvals and standards.

Note: Sockets can be used on RF2S (Plug-in terminal) only.

akata So

Package Quantity: 1	

	SUCKEIS				Package Quantity: 1	
		Terminal Style	Part No.	Ordering No.	Package Quantity	*1) Release lever is supplied with the socket.
	DIN roil Cooket	Standard Screw Terminal (*2)	SJ2S-05B	SJ2S-05B	1	*2) Terminal number marking in white also available
	(*1)	Fingersafe Screw Terminal (*2)	SJ2S-07L	SJ2S-07L	1	Add "W" to the Part No.
		Push-in Terminal	SJ2S-21L	SJ2S-21L	1	Example: SJ2S-07L <u>W</u>
	PC Board Socket		SJ2S-61	SJ2S-61PN10	10	 See website for details on PC board socket.
			SJ2S-61	SJ2S-05PN50	50	

Accessories and Replacement Parts (for DIN-rail Socket)

Desci	ription/Shape	Applicable Socket Part No.	Material	Part No.	Ordering No.	Package Quantity	Remarks	Ex
Removable Marking Plate			Plastic (white)	SJ9Z-PW	SJ9Z-PWPN10		Marking area:	Te
		SJ2S-05B SJ2S-07L						Re
								Ci Pi
		SJ2S-21L		SJ9Z-P2100W	SJ9Z-P2100W	10	(*4)	Po
	For 2 sockets		Nickel-coated brass with	SJ9Z-JF2	SJ9Z-JF2PN10	10		
	For 5 sockets	SJ2S-05B		SJ9Z-JF5	SJ9Z-JF5PN10		Terminal centers: 15.5mm	LED
Jumper	For 8 sockets	SJ2S-07L		SJ9Z-JF8	SJ9Z-JF8PN10		Rated current: 12A	
(*3)	For 10 sockets			SJ9Z-JF10	SJ9Z-JF10PN10			
	For 2 sockets	SJ2S-21L	Zinc-plated steel with polybutylene terephthalate coating	SU9Z-J2102A	SU9Z-J2102A		A2 terminal of the coil is connected. The rated current is 2A.	0 Ir S
Release Lever (with integrated marking plate)		SJ2S-05B SJ2S-07L	Plastic (gray)	SJ9Z-CM	SJ9Z-CMPN05	5		A
2 6							When not using marking plate	اn S۱
Release Lever		SJ2S-21L	Plastic	SJ9Z-C21R	SJ9Z-C21R	10		
								Sa

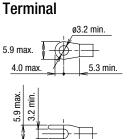
*3) Ensure that the total current to the jumper does not exceed the maximum current. *4) Used for Push-in terminals.

Socket Specifications

Model		SJ2S-05B/-07L (DIN Rail Socket)	SJ2S-61 (PC Board Socket)	SJ2S-21L (Push-in Terminal Socket)	
Rated Curre	ent	8A	<u>K</u>	(··· · · · · · · · · · · · · · · · · ·	
Rated Insula	ation Voltage	250V AC/DC	300V AC/DC (*6)		
Applicable Wire		2mm²	-	Solid wire / stranded wire: 0.14 to 1.5mm ² , AWG26 to 16 Stranded wire with ferrule (without insulated cover): 0.5 to 1.5mm ² , AWG20 to 16 Stranded wire with ferrule (with insulated cover) 0.14 to 1.0mm ² , AWG26 to 18	
Applicable (Cripming Terminal	See the dimensions shown at right	-	-	
Recommen	ded Tightening Torque	0.6 to 1.0 N·m	_	_	
Screw Term	inal Style	M3 slotted Phillips screw (self-lifting)	_	_	
Terminal Strength		Wire tensile strength: 50N minimum	-	-	
Dielectric	Between contact and coil	4000V AC, 1 min.	5000V AC, 1 min.	2500V AC, 1 min.	
	Between contacts of the same pole	1000V AC, 1 min.	(between live and dead metal parts, between live metal parts of the different poles)		
(*5)	Between contacts of the different pole	3000V AC, 1 min.			
Vibration	Damage limits	90m/s ²			
Resistance Resonance		Frequency 10 to 55Hz, amplitud	10 to 55 Hz, amplitude 1.5 mm		
Shock Resis	stance (damage limits)	1000m/s ²	50G (when using release lever)		
Operating T	emperature	-40 to +70°C (no freezing)			
Operating Humidity		5 to 85% RH (no condensation)			
Storate Tem	perature	-55 to +85°C (no freezing)		-40 to +70°C (no freezing)	
Degree of P	rotection (Screw Terminal)	SJ2S-07L: IP20 (IEC 60529)	-	_	
Weight		34g	4.5g	43g	

*5) The above are same when used with a RF2 force guided relay. *6) When using the socket with RF2S Force Guided Relay, the rated insulation voltage is 150V AC/DC.

Applicable Crimping



Note: Ring terminal cannot be used on SJ2S-OL. See Cat. No. EP1728 for applicable terminals on Push-in terminals.

5.3 to 6.5

Safety Products

Push-in terminal

Control Boxes Emergency

Stop Switches Enabling Switches

> ion Proof nal Blocks

& Sockets

tors

Supplies

umination

ollers or

ces rs

ck es ntact k Switches Laser ers Light

Module

FS1A

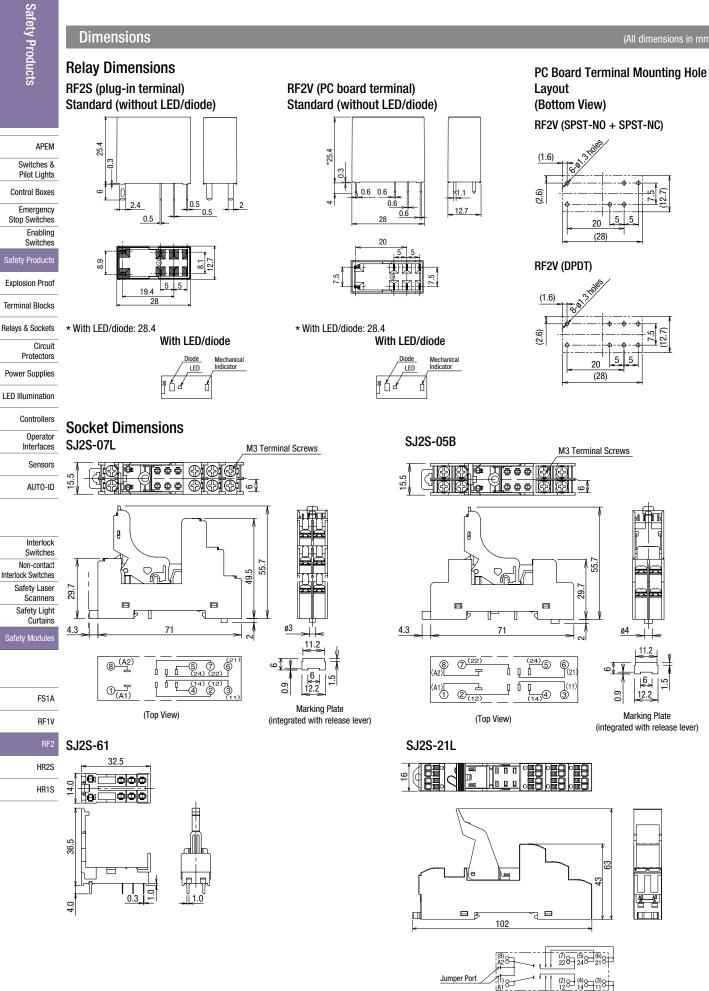
RF1V

HR2S

HR1S

IDEC

(TOP VIEW)



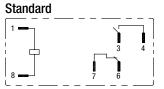
IDEC

E-195

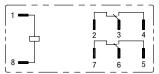
Dimensions

Internal Connection (Bottom View)

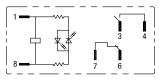
RF2*-1A1B-□



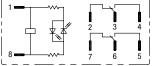
RF2*-2C-□ Standard



RF2*-1A1BL-□ With LED indicator

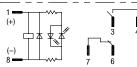


RF2*-2CL-□ With LED indicator



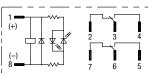
RF2*-1A1BLD1-□

With LED indicator + diode of reverse polarity coil

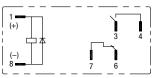


RF2*-2CLD1-□

With LED indicator + diode of reverse polarity coil



RF2*-1A1BD1-□ With diode of reverse polarity coil

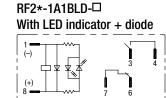


RF2*-2CD1-□ <u>With diode of reverse polarity coil</u>

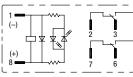


· Relays with diode have polarity. Take polarity into consideration when wiring.

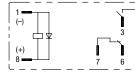
• When using DPDT model as a force guided relay, use in SPST-NO + SPST-NC wiring (EN50205).

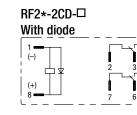


RF2*-2CLD-□ With LED indicator + diode









Power Supplies

Safety Products

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Switches &

Pilot Lights Control Boxes Emergency Stop Switches

Enabling Switches

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Controllers

Operator Interfaces

Sensors AUTO-ID

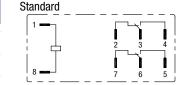
Interlock Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light Curtains Safety Modules

FS1A	
RF1V	
RF2	
HR2S	
HR1S	

Operating Instructions

1. When using DPDT model as a force guided relay

Use in SPST-NO + SPST-NC wiring according to EN50205 (2002) RF2*-2C-□



Control Boxes Example: Emergency

APEM

Switches & Pilot Lights

Stop Switches

Explosion Proof

Terminal Blocks

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Power Supplies

LED Illumination

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Interlock

Circuit

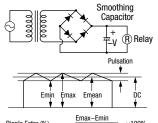
Protectors

Enabling Switches Use terminal 3-4 as NO contact and 6-7 as NC contact. Or terminal 2-3 as NC contact and terminal 5-6 as NO contact.

2. Driving Circuit for Relays

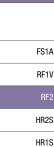
2-1. To make sure of correct relay operation, apply rated voltage to the relay coil. Pickup and dropout voltages may differ according to operating temperature and conditions. 2-2. Input voltage for DC coil:

A complete DC voltage is best for the coil power to make sure of stable operation. When using a power supply containing a ripple voltage, suppress the ripple factor within 5%. When power is supplied through a rectification circuit, the relay operating characteristics, such as pickup voltage and dropout voltage, depend on the ripple factor. Connect a smoothing capacitor for better operating characteristics as shown below.



Switches Non-contact Interlock Switches Safety Laser Scanners Safety Light

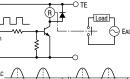
Curtains Safetv Module

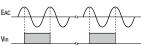


Emax-Emin Ripple Fctor (%) ×100%

Emear = Maximum pulsating current Emax Emin = Minimum of pulsating current Emean = DC mean value

2-3. Operating the relay in sync with an AC load:



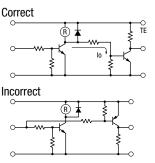


If the relay operates in sync with AC power voltage of the load, the relay life may be reduced. If this is the case, select a relay in consideration of the required reliability for the load. Or, make the relay turn on and off irrespective of the AC power phase or near the point where the AC phase crosses zero voltage.

2-4. Leakage current while relay is OFF

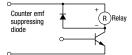
When driving an element at the same time as the relay operation, special consideration is needed for the circuit design. As shown in the incorrect circuit at right, leakage current (lo) flows through the relay coil while the relay is off.

Leakage current causes coil release failure or adversely affects the vibration resistance and shock resistance. Design a circuit as shown in the correct example.



2-5. Surge suppression for transistor driving circuits:

When the relay coil is turned off, a high-voltage pulse is generated. Be sure to connect a diode to suppress the counter electromotive force. Then, the coil release time becomes slightly longer. To shorten the coil release time, connect a Zener diode between the collector and emitter of the controlling transistor. Select a Zener diode with a Zener voltage slightly higher than the power voltage.



2-6. The coil terminal of the relay has polarity. Connect terminals according to the internal connection diagram. Incorrect wiring may cause malfunction.

operation of the load. Take the following measures into consideration.

APEM

Control Boxes

5-3. Do not use relays in the vicinity of strong magnetic fields, as this Switches & Pilot Lights

5-4. UL and CSA ratings may differ from product rated values determined by IDEC.

When the output is connected to a load which responds very quickly,

② Suppress the pulse voltage due to bouncing within the noise margin

such as an electronic circuit, contact bouncing causes incorrect

5-5. Others

of the load.

· Shock Resistance

For the best shock resistance, it is ideal to install the RF2 relay so that the armature movent is perpendicular to the direction of vibration/ shock.

Life

Large loads that causes arcs may result in the contact material scattered off, accumulating around the contact. This will degrade insulation resistance between the circuits. Make sure that the relay is mounted in the correct direction.

Counter-electromotive force model (diode)

5-2. Connecting outputs to electronic circuits:

① Connect an integration circuit.

may affect relay operation.

Counter-electromotive force diode model has polarity. The diode absorbs counter-electromotive force of relay coil. When excessive external surge voltage is anticipated, take additional counterelectromotive force measures. Otherwise the diode may be damaged. When using general purpose relays and force guided relays closely, use of a marking plate (optional) on the release lever or socket is recommended, so that force guided relay can be recognized easily.

6. Notes on PC Board Mounting

- When mounting two or more relays on a PC board, keep a minimum spacing of 5 mm in each direction. If used without spacing of 10 mm, rated current and operating temperature differs. Consult IDEC.
- Manual soldering: Solder the terminals at 350°C within 3 sec.
- Auto-soldering: Preliminary heating at 120°C within 60 sec. Solder at 250°C within 4 to 5 sec.
- Because the terminal part is filled with epoxy resin, do not excessively solder or bend the terminal. Otherwise, air tightness will degrade.
- Avoid the soldering iron from touching the relay cover or the epoxy filled terminal part. Use a non-corrosive resin flux.
- . Do not install the relay on the PC board in the way the PC board is bent, otherwise copper foil may be cut or solder may be displaced after operating for a long time or due to vibration, degrading the relay's performance.
- . When multiple PC boards with relays are mounted to a rack, the temperature may rise excessively. When mounting relays, leave enough space so that heat will not build up, and so that the relays' ambient temperature remains within the specified operating temperature range.

Switches Non-contact Interlock Switches Safetv Laser Scanners Safety Light Curtains

Safety Modules

FS1A	
RF1V	
RF2	
HR2S	
HR1S	

Operating Instructions

3. Protection for Relay Contacts

3-1. The contact ratings show maximum values. Make sure that these values are not exceeded. When an inrush current flows through the load, the contact may become welded. If this is the case, connect a contact protection circuit, such as a current limiting resistor. 3-2. Contact protection circuit:

When switching an inductive load, arcing causes carbides to form on the contacts, resulting in an increased contact resistance. In consideration of contact reliability, contact life, and noise suppression, use of a surge absorbing circuit is recommended. Note that the release time of the load becomes slightly longer. Check the operation using an actual load. Incorrect use of a contact protection circuit will adversely affect switching characteristics. Four typical examples of contact protection circuits are shown in the following table:

RC	Power R	This protection circuit can be used for both AC and DC load power circuits. R: Resistor of approximately the same resistance value as the load. C: 0.1 to 1 µF
Diode	Power D Ind. Load	This protection circuit can be used for DC load power circuits. Use a diode with the following ratings. Reverse withstand voltage: Power voltage of the load circuit × 10 Forward current: More than the load current
Varistor	Power	This protection circuit can be used for both AC and DC load powercircuits. For the best result, when using on a power voltage of 24 to 48V AC/DC, connect a varistor across the load. When using on a power voltage of 100 to 240V AC/DC, connect a varistor across the contacts.

3-3. Do not use a contact protection circuit as shown below:

This protection circuit is very effective in arc suppression when opening the contacts. But, when the contacts are closed, a current flows to charge the capacitor, causing contact welding.

Generally, switching a DC inductive load is more difficult than switching a DC resistive load. Using an appropriate arc suppressor will improve the switching characteristics of a DC inductive load.

4. Usage, transport, and storage conditions

4-1. Condensation

Condensation occurs when there is a sudden change in temperature under high temperature and high humidity conditions. The relay insulation may deteriorate due to condensation.

4-2. Freezing

Condensation or other moisture may freeze on the relay when the temperatures is lower than 0°C. This causes problems such as sticking of movable parts or delay in operation.

4-3. Low temperature, low humidity environments

Plastic parts may become brittle when used in low temperature and low humidity environments.

5. Other Notices

5-1. General notice:

- ① To maintain the initial characteristics, do not drop or shock the relay.
- ^② The relay cover cannot be removed from the base during normal operation. To maintain the initial characteristics, do not remove the relay cover.
- ③ Use the relay in environments free from condensation, dust, sulfur dioxide (SO2), and hydrogen sulfide (H2S).
- ④ RTII model cannot be washed as it is not a sealed type. Also make sure that flux does not leak to the PC board and enter the relay.
- S Make sure that the voltage applied to the coil cotinuously does not exceed the maximum allowable voltage.

SAPEN01A E RF June 2023



Emergency Stop Switches Enabling Switches

Explosion Proof

Terminal Blocks Relavs & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers Operator Interfaces

Sensors AUTO-ID

Interlock

Ordering Terms and Conditions

Thank you for using IDEC Products.

By purchasing products listed in our catalogs, datasheets, and the like (hereinafter referred to as "Catalogs") you agree to be bound by these terms and conditions. Please read and agree to the terms and conditions before placing your order.

1. Notes on contents of Catalogs

(1) Rated values, performance values, and specification values of IDEC products listed in this Catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.

Also, durability varies depending on the usage environment and usage conditions.

- (2) Reference data and reference values listed in Catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (3) The specifications / appearance and accessories of IDEC products listed in Catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (4) The content of Catalogs is subject to change without notice.

2. Note on applications

- (1) If using IDEC products in combination with other products, confirm the applicable laws / regulations and standards. Also, confirm that IDEC products are compatible with your systems, machines, devices, and the like by using under the actual conditions. IDEC shall bear no liability whatsoever regarding the compatibility with IDEC products.
- (2) The usage examples and application examples listed in Catalogs are for reference purposes only. Therefore, when introducing a product, confirm the performance and safety of the instruments, devices, and the like before use. Furthermore, regarding these examples, IDEC does not grant license to use IDEC products to you, and IDEC offers no warranties regarding the ownership of intellectual property rights or non-infringement upon the intellectual property rights of third parties.
- (3) When using IDEC products, be cautious when implementing the following.
 i. Use of IDEC products with sufficient allowance for rating and performance
 - ii. Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that an IDEC product fails
 - iii. Wiring and installation that ensures the IDEC product used in your system, machine, device, or the like can perform and function according to its specifications
- (4) Continuing to use an IDEC product even after the performance has deteriorated can result in abnormal heat, smoke, fires, and the like due to insulation deterioration or the like. Perform periodic maintenance for IDEC products and the systems, machines, devices, and the like in which they are used.
- (5) IDEC products are developed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use an IDEC product for these applications, unless otherwise agreed upon between you and IDEC, IDEC shall provide no guarantees whatsoever regarding IDEC products.
 - i. Use in applications that require a high degree of safety, including nuclear power control equipment, transportation equipment (railroads / airplanes / ships / vehicles / vehicle instruments, etc.), equipment for use in outer space, elevating equipment, medical instruments, safety devices, or any other equipment, instruments, or the like that could endanger life or human health
 - ii. Use in applications that require a high degree of reliability, such as provision systems for gas / waterworks / electricity, etc., systems that operate continuously for 24 hours, and settlement systems
 - iii. Use in applications where the product may be handled or used deviating from the specifications or conditions / environment listed in the Catalogs, such as equipment used outdoors or applications in environments subject to chemical pollution or electromagnetic interference If you would like to use IDEC products in the above applications, be sure to consult with an IDEC sales representative.

3. Inspections

We ask that you implement inspections for IDEC products you purchase without delay, as well as thoroughly keep in mind management/maintenance regarding handling of the product before and during the inspection.

4. Warranty

(1) Warranty period

The warranty period for IDEC products shall be one (1) year after purchase or delivery to the specified location. However, this shall not apply in cases where there is a different specification in the Catalogs or there is another agreement in place between you and IDEC.

(2) Warranty scope

Should a failure occur in an IDEC product during the above warranty period for reasons attributable to IDEC, then IDEC shall replace or repair that product, free of charge, at the purchase location / delivery location of the product, or an IDEC service base. However, failures caused by the following reasons shall be deemed outside the scope of this warranty.

- i. The product was handled or used deviating from the conditions / environment listed in the Catalogs
- ii. The failure was caused by reasons other than an IDEC product
- iii. Modification or repair was performed by a party other than IDEC
- iv. The failure was caused by a software program of a party other than $\ensuremath{\mathsf{IDEC}}$
- v. The product was used outside of its original purpose
- vi. Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and Catalogs

vii. The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from $\ensuremath{\mathsf{IDEC}}$

viii. The failure was due to other causes not attributable to IDEC (including cases of force majeure such as natural disasters and other disasters)

Furthermore, the warranty described here refers to a warranty on the IDEC product as a unit, and damages induced by the failure of an IDEC product are excluded from this warranty.

5. Limitation of liability

The warranty listed in this Agreement is the full and complete warranty for IDEC products, and IDEC shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to an IDEC product.

6. Service scope

The prices of IDEC products do not include the cost of services, such as dispatching technicians. Therefore, separate fees are required in the following cases.

- Instructions for installation / adjustment and accompaniment at test operation (including creating application software and testing operation, etc.)
- (2) Maintenance inspections, adjustments, and repairs
- (3) Technical instructions and technical training
- (4) Product tests or inspections specified by you

The above content assumes transactions and usage within your region. Please consult with an IDEC sales representative regarding transactions and usage outside of your region. Also, IDEC provides no guarantees whatsoever regarding IDEC products sold outside your region.

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